

No.	Lvl.	Loc.	Material Code	Description & Specification	SNA	Qty.
6	1		DC90-28647A	ASSY TUB BACK PARTS; WW6000T,WW90T684DLH/	SNA	1
7	1	W0165	DC90-12363A	ASSY DRUM; F500E,WF80F5E5U4W/EF	SNA	1
8	1		DC90-28646C	ASSY TUB FRONT PARTS; WW5000T,WW90T534DAW	SNA	1
9	1		DC90-28651A	ASSY ACCESSORY PARTS; WW6000T,WW90T684DLH	SNA	1
9-1	2	W0718	DC98-04403B	ASSY ACCESSORY; WW4000T,WW90T4540AX/EU,GE	SNA	1
9-1-1	3	W0636	DC60-00104A	FASTENER-BOLT; ALL,CR-SPCC,T2,L113.5,-,-,	SA	1
9-1-2	3		DC61-03510A	GUIDE LIQUID; WF-F500E,PP+TD30%,-,-,MT43,	SA	1
9-1-3	3	W0614	DC67-00208B	CAP-FIXER; WF8602NHS/XFA,PP,T1.5,COPO,BLA	SA	1
9-1-4	3	W0614	DC67-00307A	CAP-FIXER; WF438AAC/XAA,PP,T1.5,-,-,P-002HB	SC	4
9-1-5	3		DC67-00357B	HOSE HANGER; U-PJT,PP,ID24.13,BLACK	SA	1
9-1-6	3	W0757	DC97-17845A	ASSY HOSE WATER; COLD,ALL MODEL	SA	1
10	2		DC97-14653L	ASSY FIXER TUB;SCOUT,WF0804Y8E/XEF,SEBS	SA	3

ASSY FRAME PARTS

This exploded view diagram illustrates the assembly of a refrigerator. The main components are labeled as follows:

- 0**: Refrigerator cabinet (main body).
- 1**: Refrigerator door assembly, including:
 - 1-1**: Door hinge pin.
 - 1-2**: Door hinge.
 - 1-3**: Door hinge bracket.
 - 1-4**: Door trim piece.
 - 1-5**: Door hinge cap.
 - 1-6**: Door hinge pin.
 - 1-7**: Door hinge pin.
 - 1-8**: Door hinge pin.
 - 1-9**: Door hinge pin.
 - 1-10**: Door hinge pin.
 - 1-11**: Door hinge pin.
 - 1-12**: Door hinge pin.
 - 1-13**: Door hinge pin.
 - 1-14**: Door hinge pin.
 - 1-15**: Door hinge pin.
- 2**: Refrigerator top panel, including:
 - 2-1**: Top panel hinge pin.
 - 2-2**: Top panel hinge pin.
- 3**: Refrigerator bottom panel, including:
 - 3-1**: Bottom panel hinge pin.
 - 3-2**: Bottom panel hinge pin.
 - 3-3**: Bottom panel hinge pin.
 - 3-3-1**: Bottom panel hinge pin.
 - 3-3-2**: Bottom panel hinge pin.
 - 3-3-3**: Bottom panel hinge pin.
 - 3-3-4**: Bottom panel hinge pin.
 - 3-3-5**: Bottom panel hinge pin.
- 4**: Refrigerator power cord.

The diagram shows the assembly order and the relative positions of the components. The refrigerator is shown in a disassembled state, with the door, top panel, and bottom panel separated from the main body. The door is shown with its internal components, including the hinge and trim. The top panel is shown with its hinge and trim. The bottom panel is shown with its hinge and trim. The power cord is shown separately.

No.	Lvl.	Loc.	Material Code	Description & Specification	SNA	Qty.
1	1		DC90-31195D	ASSY FRAME PARTS; WW5000C,WHITE,NO L/S	SNA	1
1-1	2	W0102	6009-001240	SCREW-SPECIAL; TH,+,M5,L13.5,ZPC(WHT),SWR	SA	2
1-2	2		DC61-02065B	GUIDE SPRING; WW11B1A047AWUA,POM,T4,HB,K3	SA	2
1-3	2	W0248	DC61-03467A	FRAME PLATE-UP; WF-F500E,GI-SGCC,T1,F500	SA	1
1-4	2		DC61-05003C	GUIDE HOSE DRAIN; WW80T554AAT,ABS,HB,CNTK	SA	1
1-5	2		DC63-02181A	COVER CONNECTOR; WW5500K (SEHC),PP,-,HB,N	SA	1
1-6	2	W0606	DC97-00920W	ASSY LEG; WW6000T,WD90T654DBH/S1,48.5,M10	SA	2

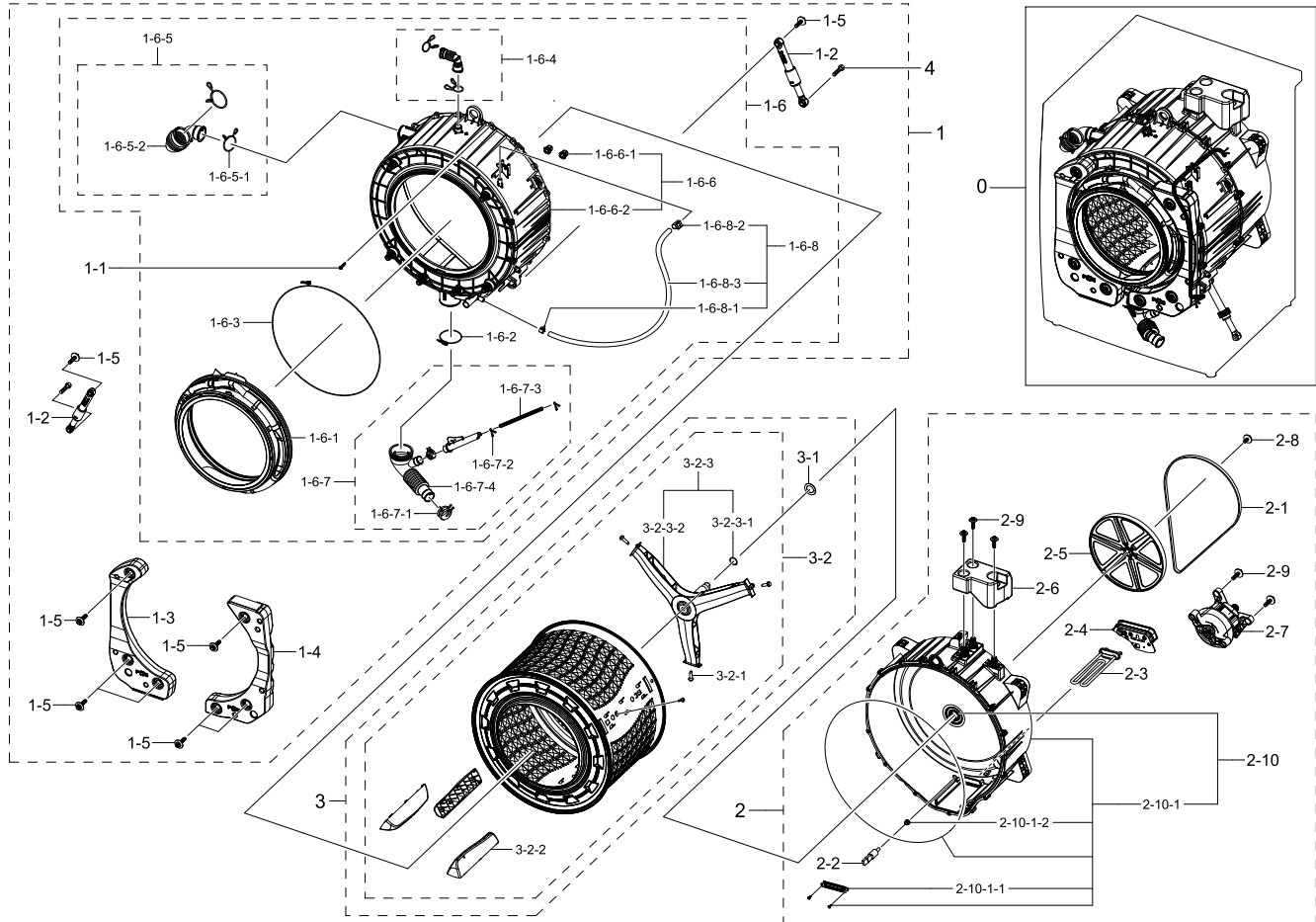
No.	Lvl.	Loc.	Material Code	Description & Specification	SNA	Qty.
1-7	2	M0030	DC97-14006A	ASSY SCREW; WF203,M4/L16	SA	2
1-8	2	W0604	DC97-16240B	ASSY HOSE DRAIN(O); F500E,WF80F5E5,ASSY,L	SA	1
1-9	2	W0629	DC61-20001B	SHUTTER; F500E Platform, VE,PP,-,J370,NAT	SA	1
1-10	2	W0194	DC97-17336F	ASSY PUMP DRAIN; WW6000T,BUBBLE,250V	SA	1
1-10-1	3		DC31-00181A	MOTOR AC PUMP; Drum & Auto,B15-6A/S3019/S30	SA	1
1-10-2	3		DC31-00181E	MOTOR AC PUMP; Drum,S3032,2Pole,220-240V,	SA	1
1-10-3	3	G0422	DC97-17339B	ASSY HOSE AIR; WW5000J,BUBBLE,ID 19.3,BLK	SA	1
1-10-3-1	4	G0053	DC67-00671A	HOSE AIR TUB; F500,EPDM,ID19.3,T2.5,BLACK	SA	1
1-10-4	3	M0041	DC97-19088A	ASSY HOSE DRAIN; F500E,WF80F5E5U4W,Black	SNA	1
1-10-4-1	4	WI0107	DC61-10673A	CAP DRAIN; WF220ANW,PP,-,-,-,-,CNTK-P10	SA	1
1-10-4-2	4	U2015	DC67-00244C	HOSE DRAIN; WF0804Y8E,EPDM,ID6,T2.5,HS0,B	SA	1
1-10-5	3	W0514	DC97-19376C	ASSY CASE FILTER; WW6000T,BUBBLE	SA	1
1-10-5-1	4	WO0031	DC63-00905A	CUSHION PUMP; WF8802DPF/XET,NBR,T1.5,D14,	SA	1
1-10-5-2	4		DC69-01128A	PACKING-PUMP; WF8804DP,BUTYL,T2.5,HEBA-PJ	SA	1
1-10-5-3	4	G0050	DC97-15695A	ASSY FILTER; GRIFFIN-PJT,WF9804RWE,PP+EPD	SA	1
1-10-5-3-1	5	WI0357	DC64-01317A	HANDLE FILTER; BAIKAL,PP+TD20%,FC2210,INN	SA	1
1-10-5-3-2	5		DC97-19203A	ASSY SEMI FILTER; F500/400, WW6000/3000,B	SNA	1
1-10-5-3-2-1	6	W0633	DC63-00998A	FILTER PUMP; SCOUT-PJT,PP+TD20%,-,W52.8,L	SA	1
1-11	2		DC97-22383E	ASSY FRAME-MODULE; WW6000T,T0.7,DA WHITE,	SA	1
1-12	2	G0430	DC97-22389A	ASSY COVER BACK; WW6000T,WW90T684DLH/S1	SA	1
1-12-1	3		DC63-01034D	COVER BACK; W6000J,GI-SGCC,T0.35	SA	1
1-13	2		DC97-22976A	ASSY FRAME FRONT-GUIDE; All model,ASSY GU	SA	2
1-14	2		DD61-00140A	BRACKET-TAPPING; SDW-T120B,SWRCH10A,T0.6,	SNA	2
1-15	2	M0030	DC97-14006B	ASSY SCREW; WW5000J,M4,L16,OD14.8,NO RUBB	SA	5

No.	Lvl.	Loc.	Material Code	Description & Specification	SNA	Qty.
2	1		DC90-30538B	ASSY COVER TOP PARTS; B-PJT,DA WHITE	SNA	1
2-1	2	G0412	6002-000613	SCREW-TAPPING; TH,+,-,2,M5,L16,ZPC(WHT),S	SNA	2
2-2	2		DC97-23363A	ASSY COVER TOP-MODULE; B-PJT,WW5000B,ABS+	SA	1
3	1		DC90-31192C	ASSY INNER PARTS; WW5000C,EEPROM,DC94-137	SNA	1
3-1	2	W0620	DC29-00015K	FILTER EMI; 6.5mH,53X95.5X53mm,15A,V(14D6	SA	1
3-2	2		DC61-02029D	SPRING ETC-HANGER MODULE; WW6800M,HSWR,3.	SA	2
3-3	2		DC92-03520C	ASSY COVER PCB W/HARNESS; WW5000C,DC94-13	SNA	1
3-3-1	3		DC27-00012A	COIL HARMONIC; 4.5mH,40x69x39mm,3A,-	SA	1
3-3-2	3		DC61-05550A	GUIDE COVER PCB; WW6000T(Urethane Delete)	SA	1
3-3-3	3		DC63-02430E	SPONGE; U-PJT(SEPM),PU FOAM,T20,-,-,W20	SA	1
3-3-4	3		DC93-00983U	ASSY WIRE HARNESS-MAIN; DRUM-M,WW6000T,F-	SA	1
3-3-5	3		DC94-13794A	ASSY PCB EEPROM; 9048,WW5000C_TOUCH	SA	1
3-3-5-1	4	W0470	DC92-03229N	ASSY PCB MAIN; FWM_MAIN,194x160mm,220Vac,	SNA	1
3-4	2	H2050	DC96-01703Q	SENSOR PRESSURE; Air,5V,L0,400mmH2O	SA	1
4	2		DC39-00067B	POWER CORD-AT; H05VV-F 3x1.0mm2,GRY,EU3F,	SA	1

3. ASSY TUB & DRUM PARTS

ASSY TUB & DRUM PARTS

Exploded View



Parts List

No.	Lvl.	Loc.	Material Code	Description & Specification	SNA	Qty.
1	1		DC90-28646C	ASSY TUB FRONT PARTS; WW5000T,WW90T534DAW	SNA	1
1-1	2	G0049	6009-001367	BOLT-HEX; M6.5,L32,ZPC(WHT),HWH,+,SWRCH18	SA	14
1-2	2		DC66-00470G	DAMPER SHOCK-MODULE; 24" Drum,PP/RUBBER/S	SA	2
1-3	2		DC67-01109B	WEIGHT BALANCER-LEFT MODULE; WW6000T,CONC	SA	1
1-4	2		DC67-01110B	WEIGHT BALANCER-RIGHT MODULE; WW6000T,CON	SA	1
1-5	2	W0601	DC97-14263A	ASSY BOLT; MOTOR/BOLT(M8)+WASHER(OD27.5),	SA	8
1-6	2	G0048	DC97-22380C	ASSY TUB FRONT-MODULE; WW5000T,BUBBLE,NON	SNA	1

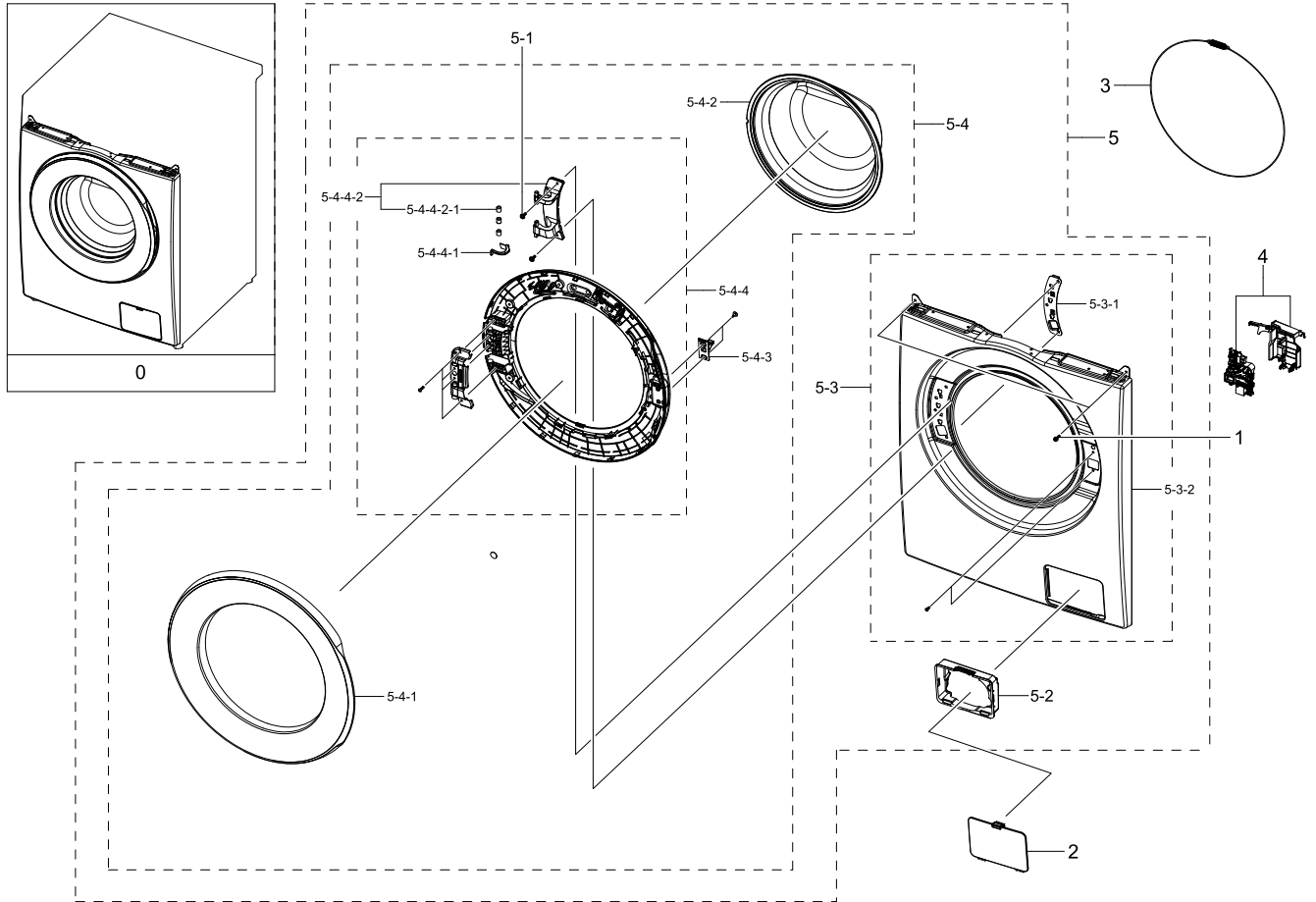
No.	Lvl.	Loc.	Material Code	Description & Specification	SNA	Qty.
1-6-1	3		DC64-03988C	DOOR DIAPHRAGM; WW5000B,TPE,T1.5,-,EK-104	SA	1
1-6-2	3	W0744	DC65-00021A	CLAMPER HOSE-JOINT; HEBA PJT,HSWR	SA	1
1-6-3	3	M0038	DC97-14618A	ASSY CLAMP DIAPHRAGM; WF8804DP,OD2.0/L124	SA	1
1-6-4	3	G0422	DC97-14873C	ASSY HOSE AIR; F500,WF80F5E5U4W	SA	1
1-6-5	3	G0043	DC97-14874F	ASSY HOSE DRAWER; F500E,ALL	SA	1
1-6-5-1	4		DC61-04117A	CLIP RING; -,HSWR,-,-,-,ID37,T3.0	SA	1
1-6-5-2	4	WJ0027	DC72-00001G	CLIP RING; HEBA-PJT,HSWR,-,-,-,HSWR-SWRH	SA	1
1-6-6	3	W0636	DC97-17327D	ASSY SEMI TUB FRONT; WW6000T,FRPP,BUBBLE,	SNA	1
1-6-6-1	4	WS0064	DC61-02549A	BUSH MOTOR; HEBA BIGBANG,PA66,NATURAL,KN3	SA	2
1-6-6-2	4		DC61-03453G	TUB FRONT; WW6000T,PP+GF30%,T3.5,NATURAL,	SA	1
1-6-7	3	W0605	DC97-17330A	ASSY HOSE PRESSURE; 400mmH20,No PBA,WF80F	SA	1
1-6-7-1	4	W0615	DC61-00219C	CLAMPER HOSE; -,SK5,ID35,-,ZPC2	SA	1
1-6-7-2	4	WP0165	DC61-70029C	CLIP RING; SEW-HW125,HSWR,-,WHITE,-,ID8.3	SA	2
1-6-7-3	4	W0725	DC67-00230E	HOSE WATER; WD8704,TPE,ID4.5,-,HS0,DARK H	SA	1
1-6-7-4	4	W0625	DC67-00551A	HOSE FILTER TUB; VOLGA,EPDM,ID64.5,T1.5,H	SA	1
1-6-8	3		DC97-22378A	ASSY HOSE CIRCULATION; WW6000T,WW90T684DL	SNA	1
1-6-8-1	4	W0615	DC65-00008A	CLAMPER HOSE; SEW-DR605,SK5,-,-,-,ID14.	SA	1
1-6-8-2	4	W0615	DC65-00008F	CLAMPER HOSE; F500E,SK5,-,-,-,ID14.2,-,	SA	1
1-6-8-3	4	G0052	DC67-00471E	HOSE CIRCULATION; F500E,EPDM,ID9,T2.75,BL	SA	1
2	1		DC90-28647A	ASSY TUB BACK PARTS; WW6000T,WW90T684DLH/	SNA	1
2-1	2	W0209	6602-003939	BELT-TIMING GEAR; RUBBER,BLK,T3.2,W11.7,L	SA	1
2-2	2	M0487	DC32-00010C	SENSOR TEMP; L120,3.243kohm,2%,60C,9.8phi	SA	1
2-3	2	W0237	DC47-00033B	HEATER WASH; AC230V,2000W,SUS316L,728mm,N	SA	1
2-4	2	W0235	DC63-01553A	COVER HEATER; F500 PJT,ABS,5VA,NATURAL,VE	SA	1
2-5	2	W0434	DC66-00767A	PULLEY MOTOR; F500,PA6+GF60%,NATURAL,-,OD	SA	1

No.	Lvl.	Loc.	Material Code	Description & Specification	SNA	Qty.
2-6	2		DC67-01108A	WEIGHT BALANCER-UP MODULE; WW6000T,CONCRE	SA	1
2-7	2		DC93-00630A	ASSY MOTOR BLDC-MODULE; F4 24mm Press Hou	SA	1
2-8	2	W0601	DC97-06080F	ASSY BOLT; WD9500J,30,M12,Washer 38	SA	1
2-9	2	W0601	DC97-14263A	ASSY BOLT; MOTOR/BOLT(M8)+WASHER(OD27.5),	SA	5
2-10	2	W0501	DC97-17334C	ASSY TUB BACK-MODULE; WW6000T, FRPP GF 30	SA	1
2-10-1	3	G0029	DC97-17329C	ASSY SEMI TUB BACK; WW6000T,FRPP,GF30%,SE	SNA	1
2-10-1-1	4	W0230	DC61-02874A	BRACKET HEATER; WD0704CQR,STS430,T0.5,-,-	SA	1
2-10-1-2	4	M0028	DC69-00824A	PACKING-THERMISTOR; GW-PJT,EPDM,-,-,W17,H	SA	1
3	1	W0165	DC90-12363A	ASSY DRUM; F500E,WF80F5E5U4W/EF	SNA	1
3-1	2	WS0131	DC60-00069A	SPACER; WR-HA139WA,STS304,-,-,T0.3,-,D0,-	SA	1
3-2	2	W0165	DC97-17231A	ASSY DRUM-MODULE; F500 PJT	SA	1
3-2-1	3	WJ5081	DC60-40137A	BOLT HEX; MARS-PJT,STS430,-,L30,-,-,HEX	SA	3
3-2-2	3	W0619	DC66-00759A	DRUM LIFTER; F500 PJT,PP+TD20%,-,-,FC22	SA	3
3-2-3	3	W0164	DC97-23358A	ASSY FLANGE SHAFT; WW80T554AAT,71.5	SA	1
3-2-3-1	4		6044-002157	RING-OG; ID28,OD32.2,T2.1,BLK,NBR	SA	1
3-2-3-2	4	W0164	DC97-17234A	ASSY FLANGE SHAFT; F500 PJT,71.5	SA	1
4	2	G0049	DC60-40144A	BOLT HEX; F500,SM10C,T10,L35,DAMPER	SA	2

4. ASSY FRONT PARTS

ASSY FRONT PARTS

Exploded View



Parts List

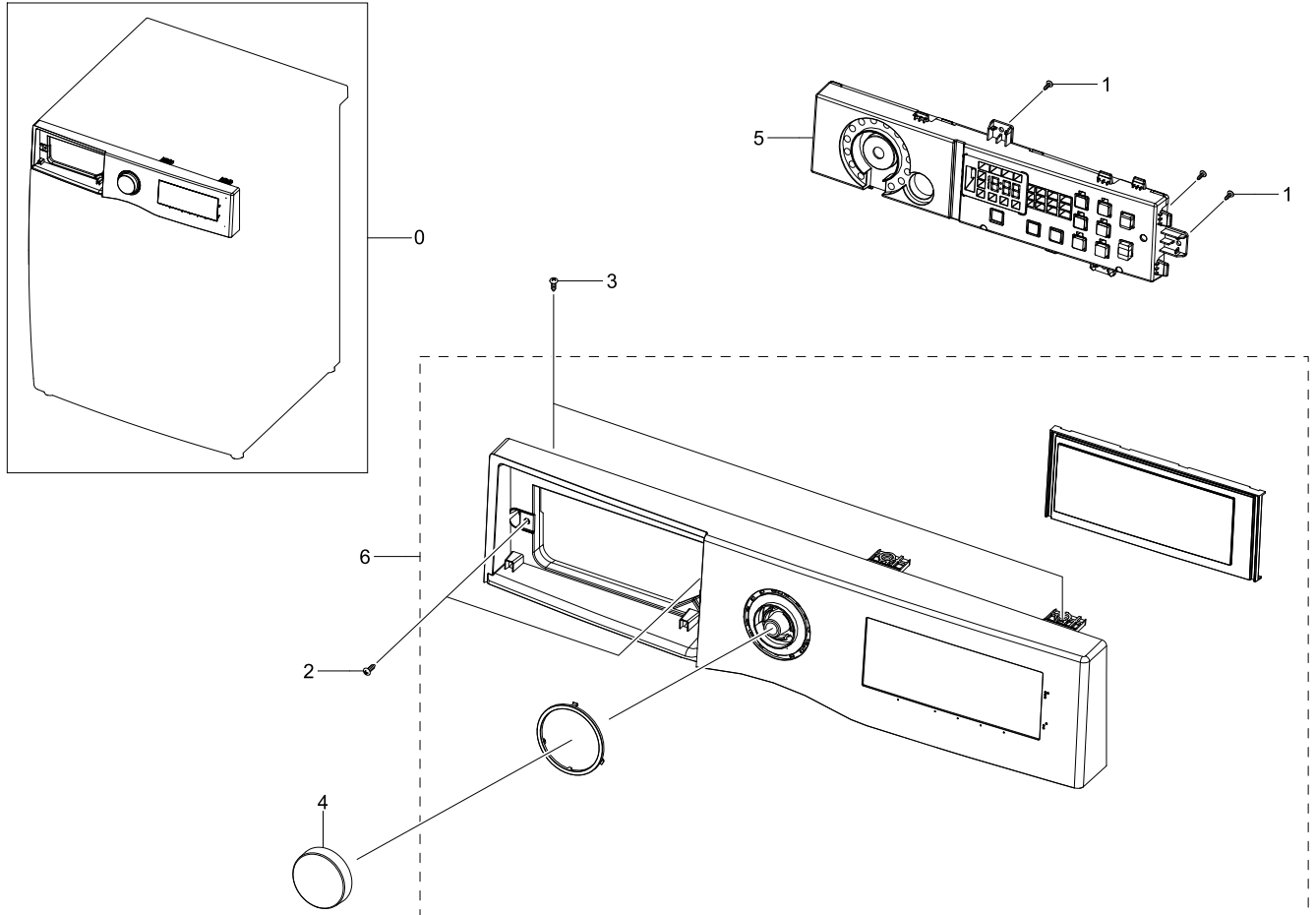
No.	Lvl.	Loc.	Material Code	Description & Specification	SNA	Qty.
0	1		DC90-28645M	ASSY FRONT PARTS; WW5000T,WW80TA046TH/EU	SNA	1
1	2	W0105	6002-001438	SCREW-TAPPING; HWH,+,NO,1,M5,L12,ZPC(WHT)	SA	2
2	2		DC63-02831A	COVER FILTER; U-PJT,ABS,T2.5,DA WHITE,HG-	SA	1
3	2	W0608	DC91-12078D	ASSY WIRE DIAPHRAGM; HEBA-PJT,-,-,-,-,-	SA	1
4	2		DC97-22289C	ASSY COVER DOOR SWITCH; WW6000T	SA	1
5	2	W0253	DC97-22430E	ASSY FRAME FRONT; U-PJT, NONE ADD WASH,BA	SNA	1
5-1	3	G0425	6009-001522	SCREW-HEX; HWH,+,M5,L16,PASS,STS304,FP,SE	SA	2

No.	Lvl.	Loc.	Material Code	Description & Specification	SNA	Qty.
5-2	3		DC61-05452A	GUIDE FILTER; WW90T754DBX/S6,PP,T2.5,RM60	SA	1
5-3	3		DC97-22382G	ASSY FRAME FRONT-MODULE; WW5000T,NO ADD W	SA	1
5-3-1	4		DC61-01919B	BRACKET HINGE; WW6500K,GI-SGCC,T1.4,-,-,-	SA	1
5-3-2	4		DC61-05186C	FRAME FRONT; WW6000T,GI-SGCD,DA WHITE,T0.	SNA	1
5-4	3	W0459	DC97-22399F	ASSY DOOR-MODULE; U-PJT,NONE ADD WASH, BA	SA	1
5-4-1	4		DC63-02618A	COVER DOOR; WW5000T,ABS,T3,DA WHITE,HG-07	SNA	1
5-4-2	4	WD0070	DC64-01521A	DOOR GLASS; WF8804DP,GLASS,T5,-,-,NATURAL	SA	1
5-4-3	4	W0474	DC66-00375A	LEVER DOOR; 10KG DRUM, U-PJT,ZNDC,T2.5,NI	SA	1
5-4-4	4	W0454	DC97-22130A	ASSY HOLDER GLASS; WW8000T,NON ADD WASH	SNA	1
5-4-4-1	5		DC61-02197A	GUIDE WIRE; WD9500JK,POM,T1,M90-44,NATURA	SA	1
5-4-4-2	5		DC97-20016A	ASSY HINGE DOOR; WW6500, WW5500, WW4500	SNA	1
5-4-4-2-1	6	WD0090	DC61-00891A	GUIDE HINGE; HAUZEN(DOM),POM,-,-,K300,NAT	SA	3

5. ASSY PANEL CONTROL PARTS

ASSY PANEL CONTROL PARTS

Exploded View



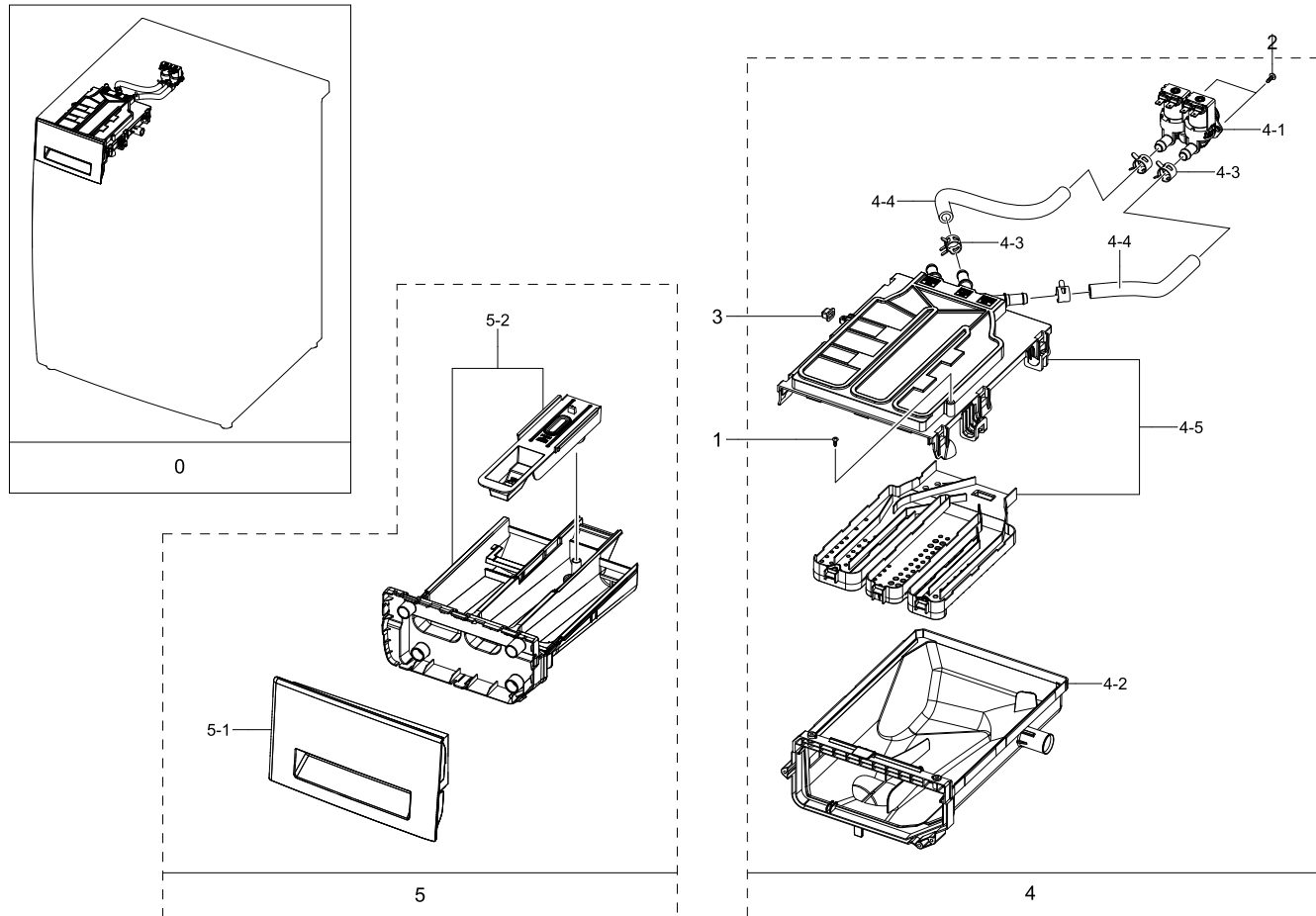
Parts List

No.	Lvl.	Loc.	Material Code	Description & Specification	SNA	Qty.
0	1		DC90-31226U	ASSY PANEL CONTROL PARTS; WW5000C,BETTER,	SNA	1
1	2	WX0412	6002-000213	SCREW-TAPPING; TH,+,1,M4,L12,ZPC(WHT),SWR	SNA	3
2	2	W0105	6002-000445	SCREW-TAPPING; TH,+,NO,2,M4,L18,PASS,STS4	SNA	2
3	2	WX0441	6002-000520	SCREW-TAPPING; TH,+,2,M4,L12,ZPC(WHT),SWR	SNA	2
4	2		DC64-03921T	KNOB ENCODER; AI 3.0,ABS,-,HB,DA WHITE,-,	SNA	1
5	2		DC92-03504A	ASSY PCB DISPLAY; FWM_INV WASH,WW5000C_TO	SA	1
6	2		DC97-24026U	ASSY PANEL CONTROL-MODULE; WW5000C,DA WHI	SA	1

6. ASSY DRAWER PARTS

ASSY DRAWER PARTS

Exploded View



Parts List

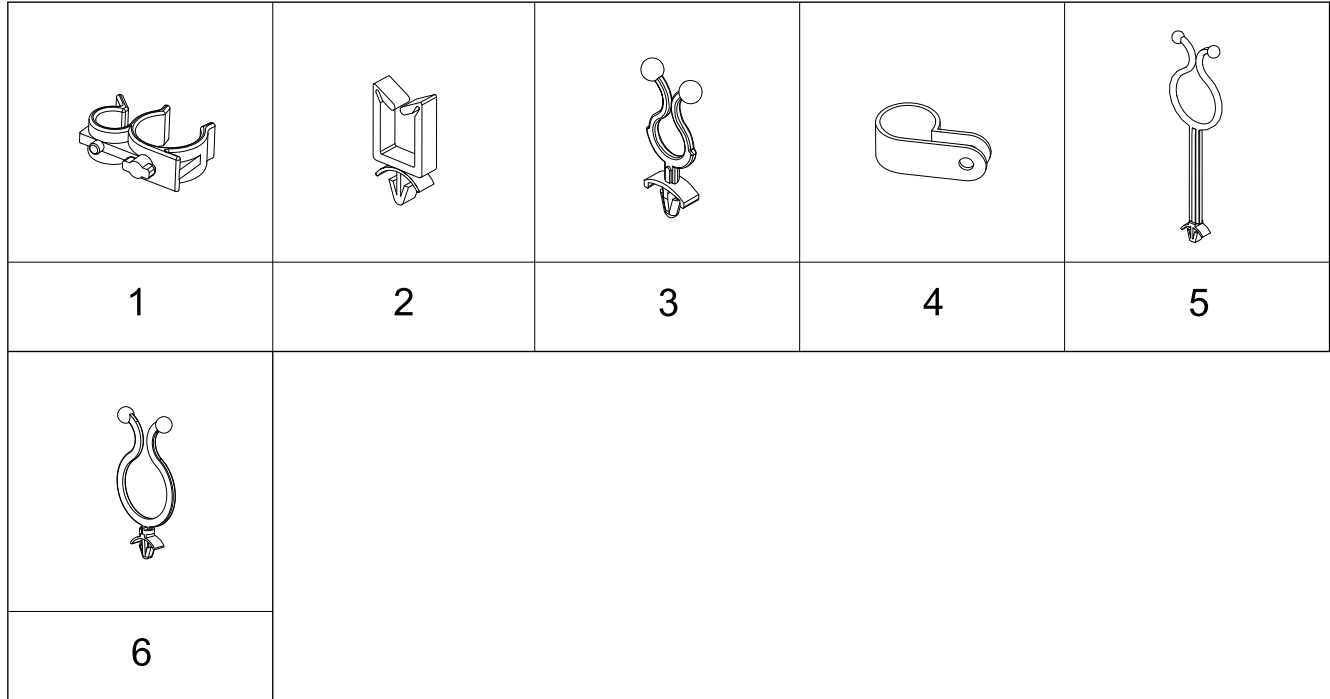
No.	Lvl.	Loc.	Material Code	Description & Specification	SNA	Qty.
0	1		DC90-31190A	ASSY DRAWER PARTS; WW5000C,MANUAL DISPENS	SNA	1
1	2	WX0441	6002-000520	SCREW-TAPPING; TH,+,2,M4,L12,ZPC(WHT),SWR	SNA	12
2	2	F0055	6003-000226	SCREW-TAPTYPE; SWRCH18A,ZPC(WHT),L8,M4,TH	SC	2
3	2		DC67-00327A	CAP DRAWER HOOK; HEBA-PJT,EPDM,-,-,BLAC	SA	1
4	2		DC97-22247T	ASSY HOUSING DRAWER-MODULE; WW5000B,B-PJT	SA	1
4-1	3		DC33-01010A	VALVE WATER; DC12V,Bracket,mm,#250,1,2,11	SA	1
4-2	3	W0372	DC61-03473A	HOUSING DRAWER-LOW; WF-F500E,PP+TD30%,-,N	SA	1

No.	Lvl.	Loc.	Material Code	Description & Specification	SNA	Qty.
4-3	3	W0615	DC65-00008A	CLAMPER HOSE; SEW-DR605,SK5,-,-,-,ID14.	SA	4
4-4	3	W0151	DC67-00051T	HOSE DRAWER; F500E,EPDM,ID9.0,OD14.5,L230	SA	2
4-5	3	W0497	DC97-17347F	ASSY S.HOUSING DRAWER; WW5000B,B-PJT	SA	1
5	2		DC97-24024A	ASSY DRAWER-MODULE; WW5000C,DA WHITE,N-AD	SA	1
5-1	3		DC64-04292A	PANEL DRAWER; WW5000C,ABS,-,-,HG-0760GP,D	SNA	1
5-2	3	W0216	DC97-23346A	ASSY DRAWER; WW7000B,WW11BB704AGE,NON-AOW	SA	1

7. SMALL PARTS

SMALL PARTS

Exploded View



Parts List

No.	Lvl.	Loc.	Material Code	Description & Specification	SNA	Qty.
1	2	W0615	DC61-00133D	CLAMPER HOSE; WW80T554,PP,BLACK,-,-,SSPP-	SNA	3
2	2	M0001	DC61-00553B	CABLE CLAMP; DAWS-3NE,PA66,NTR	SA	2
3	2		6502-000127	CABLE CLAMP; DAWH-18NB,PA66,NTR	SA	1
4	2		DC65-20010A	CABLE CLAMP; DA-9N-1,NYLON66,NTR	SNA	1
5	2	WI0293	DC61-00995C	HOLDER WIRE; HEBA-PJT,PA66,-,NATURAL,-,-,	SA	1
6	2	W0623	DC61-40083A	HOLDER WIRE; DAWH-3ND,PA66,-,NATURAL,-,-,	SA	1