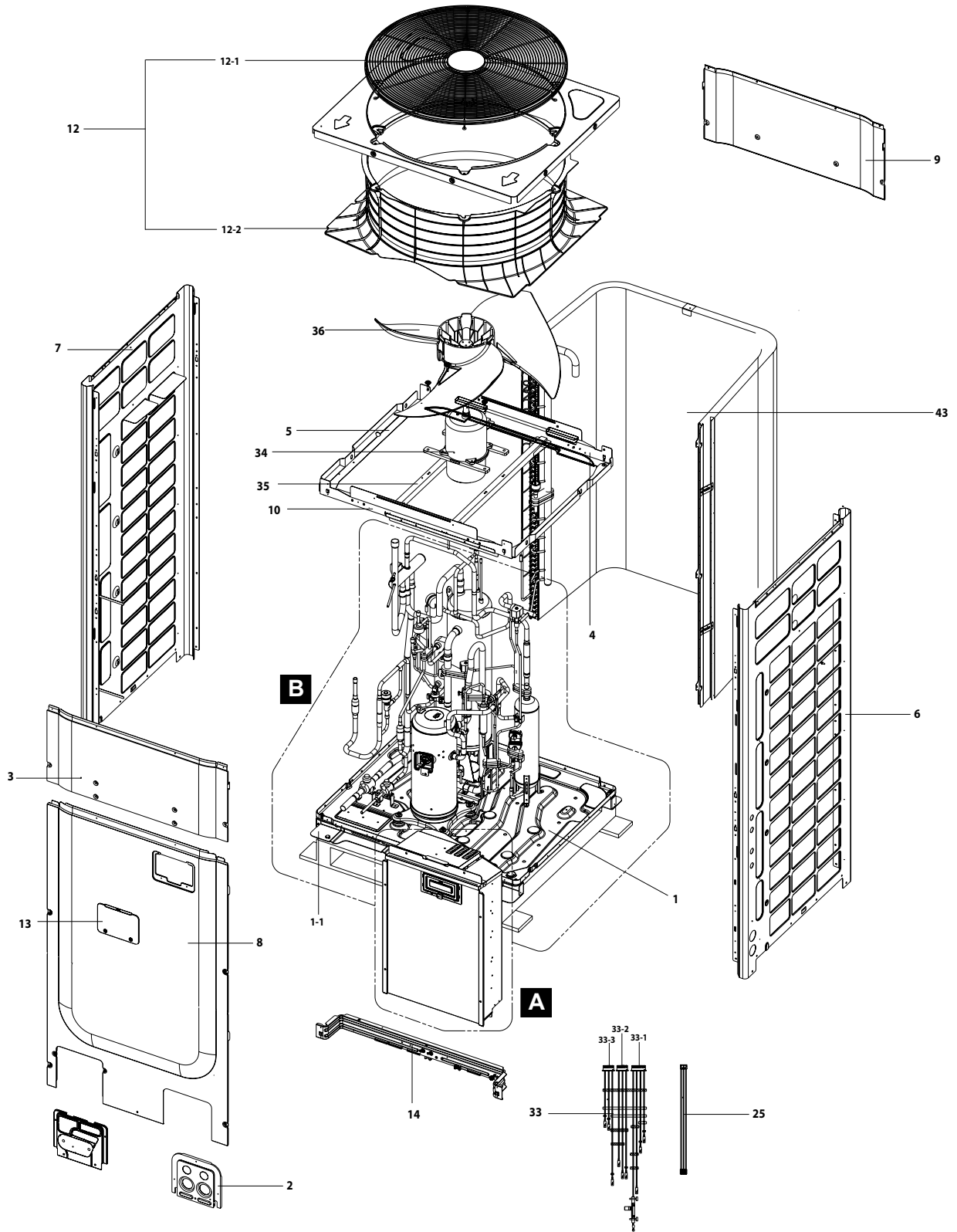


AM080JXVAGH/EU





Exploded Views and Parts List

■ Part List

No.	Code	Description	Spec	Q'ty	SA/SNA
				AM080JXVAGH/EU	
1	DB90-07367B	ASSY BASE-OUTDOOR 12HP	ASS'Y	1	SA
1-1	DB90-07442A	ASSY-LEG BASE 12HP PAINT	ASS'Y	2	SA
2	DB90-03624B	ASSY COVER PLATE	ASS'Y	1	SA
3	DB90-07380A	ASSY CABI FRONT UP 12HP	ASS'Y	1	SA
4	DB90-03596B	ASSY BACK BEAM UP	ASS'Y	1	SA
5	DB90-03590A	ASSY PLATE BEAM SIDE LF	ASS'Y	2	SA
6	DB90-07372A	ASSY CABINET SIDE RH	ASS'Y	1	SA
7	DB90-07373A	ASSY CABINET SIDE LF	ASS'Y	1	SA
8	DB90-07381A	ASSY CABI FRONT LOW	ASS'Y	1	SA
9	DB90-07382A	ASSY CABI BACK UP	ASS'Y	1	SA
10	DB90-07438A	ASSY FRONT BEAM UP	ASS'Y	1	SA
11	DB96-17803A	ASSY-TUBE COOLING 1PATH 10HP	ASS'Y	1	SA
12	DB90-05663B	ASSY COVER TOP-PD SMALL	ASS'Y	1	SA
12-1	DB63-02679A	GUARD FAN-LARGE PD	SECC-P,T1.0	1	SA
12-2	DB90-07390A	ASSY BELLOW MOUTH	ASS'Y	1	SA
13	DB90-05659B	ASSY COVER WINDOW DISPLAY PAINT	ASS'Y	1	SNA
14	DB90-07392A	ASSY FRONT BEAM CONTROL BOX	ASS'Y	1	SA
15	DB60-30028A	NUT-FLANGE	M8,ZPC(WHT)	4	SA
16	DB27-00094A	COIL REACTOR	H -TYPE,50/60Hz/35A	1	SA
17	DB93-13184A	ASSY CONNECTOR WIRE-OUTDOOR COMM	ASS'Y	1	SA
18	DB93-11521B	ASSY CONNECTOR WIRE-DC SIGNAL	ASS'Y	1	SA
19	DB90-05676A	ASSY WINDOW DISPLAY	ASS'Y	1	SNA
20	DB90-07444A	ASSY COVER CONTROL BOX	ASS'Y	1	SA
21	DB90-07447C	ASSY CABINET CONTROL BOX	ASS'Y	1	SA
22	DB90-07446A	ASSY PLATE CONTROL FRONT	ASS'Y	1	SNA
23	DB90-07287A	ASSY CABINET POWER TERMINAL	ASS'Y	1	SNA
23-1	DB73-00307B	RUBBER-WIRE HOLE	RUBBER,5	1	SA
24	DB90-07288A	ASSY COVER POWER TERMINAL	ASS'Y	1	SA
25	DB93-11522A	ASSY CONNECTOR WIRE-INV 220	ASS'Y	1	SA
26	DB92-03342A	ASSY PCB MAIN	ASS'Y	1	SA
27	DB92-03527B	ASSY KIT	ASS'Y	1	SNA
27-1	DB61-04920A	CASE-INVERTER PCB	ABS,BLACK	1	SA
27-2	DB92-03526B	ASSY PCB INVERTER	ASS'Y	1	SA
28	DB93-11808F	ASSY CONTROL FAN	ASS'Y	1	SNA
28-1	DB93-11485A	ASSY CONNECTOR WIRE-BLDC COMM	ASS'Y	1	SA
28-2	DB93-11491A	ASSY CONNECTOR WIRE-BLDC POWER	ASS'Y	1	SA
28-3	DB93-11520C	ASSY CONNECTOR WIRE-HUB INVERTER COMM	ASS'Y	1	SA
28-4	DB92-02807B	ASSY PCB MAIN	ASS'Y	1	SA
28-5	DB61-04919B	CASE-BLDC FAN PCB	ABS 5VA,BLACK	1	SA
28-6	DB93-11906A	ASSY CONNECTOR WIRE-BLDC HALL	ASS'Y	1	SA
29	DB93-12089C	ASSY CONTROL EMI	SGCC-M,T0.8	1	SNA
29-1	DB61-04921A	CASE-EMI PCB	ABS,5VA,BLACK	1	SA
29-2	DB93-13529A	ASSY PCB SUB-EMI	ASS'Y	1	SA
29-3	3601-001816	FUSE-CARTRIDGE	ASS'Y	1	SNA
30	DB92-03340A	ASSY PBA MAIN	ABS,5VA	1	SA
30-1	DB93-12483A	ASSY PCB SUB-EEPROM	ASS'Y	1	SA
31	DB93-13404A	ASSY PCB SUB-SUB	ASS'Y	1	SA

## ■ Part List(cont.)

No.	Code	Description	Spec	Q'ty	SA/SNA
				AM080JXVAGH/EU	
32	DB47-00073A	ASSY COMP-HEATER	ASS'Y	1	SA
33	DB95-05010B	ASSY THERMISTOR TOTAL	ABS,5VA	1	SA
33-1	DB95-04716E	ASSY-THERMISTOR WIRE	SECC-P,T1.0	1	SA
33-2	DB95-04717E	ASSY-THERMISTOR WIRE	SECC-P,T1.2	1	SA
33-3	DB95-04718E	ASSY-THERMISTOR WIRE	ASS'Y	1	SA
34	DB31-00330J	MOTOR FAN	DL-13890SSOF	1	SA
35	DB61-03382A	BRACKET MOTOR	SGCC-M,T2.3	2	SA
36	DB67-00860A	FAN PROPELLER	AS-GF20%,BLACK	1	SA
37	DB60-30028A	NUT-FLANGE	M8,ZPC(WHT)	2	SA
38	DB93-12405A	ASSY CONNECTOR WIRE-INVERTER SHORT	ASS'Y	1	SA
39	DB93-13226B	ASSY CONNECTOR WIRE-TOTAL POWER	ASS'Y	1	SA
40	DB93-13282C	ASSY CONNECTOR WIRE-INVERTER COMP	ASS'Y	1	SA
41	DB93-13412B	ASSY CONNECTOR WIRE-HUB HIGH PRESSURE	ASS'Y	1	SA
42	DS-GA046FAVADO	ASSY COMP-46F	R410A	1	SA
43	DB96-18107A	ASSY COND UNIT-10HP	ASS'Y	1	SA
44	DB96-17782A	ASSY TUBE ACCUM OIL VALVE	ASS'Y	1	SA
45	DB96-17784A	ASSY TUBE GAS BYPASS VALVE 12HP	ASS'Y	1	SA
46	DB96-17802A	ASSY ACCUMULATOR 12HP	ASS'Y	1	SA
47	DB96-21557A	ASSY TUBE SUCTION	ASS'Y	1	SA
47-1	DB32-00195B	SENSOR PRESSURE	5V,2.0MPa	1	SA
48	DB96-17807B	ASSY TUBE SUBCOOLER 10HP	ASS'Y	1	SA
48-1	DB62-11205B	VALVE COIL EXPAN	DC12V	1	SA
49	DB96-17808A	ASSY TUBE LQD BALL VALVE 10HP	ASS'Y	1	SA
49-1	DB62-10811A	VALVE SERVICE BALL	R410A	1	SNA
50	DB96-17810A	ASSY-TUBE 4WAY GAS BALL VALVE 8HP	ASS'Y	1	SA
50-1	DB96-17811A	ASSY TUBE 4WAY GAS BALL VALVE 8HP	ASS'Y	1	SA
50-2	DB96-17794A	ASSY-TUBE 4WAY VALVE 10HP	ASS'Y	1	SA
50-2-1	DB62-02834A	VALVE 4WAY	ASS'Y	1	SA
50-2-2	DB32-00194B	SENSOR PRESSURE	5V,5.0MPa	1	SA
51	DB95-05012B	ASSY-CONNECTOR WIRE TERMINAL B	ASS'Y	1	SA
51-1	DB65-00261A	TERMINAL BLOCK	ASS'Y	1	SA
51-2	DB93-13227B	ASSY CONNECTOR WIRE-MAIN POWER	ASS'Y	1	SA
52	DB96-21604A	ASSY TUBE DISCHARGE	ASSY	1	SA
52-1	DB95-01774E	ASSY SWITCH HIGH PRESSURE	ASS'Y	1	SNA
53	DB96-17780A	ASSY TUBE EXPANSION VALVE 12HP	ASS'Y	1	SA
53-1	DB62-05606A	VALVE GEAR EXPAN	BRASS,6.4,2000,2000	1	SA
53-2	DB62-06190B	VALVE CHECK	ASS'Y	1	SNA
54	DB96-17783A	ASSY TUBE EVI BYPASS VALVE 12HP	ASS'Y	1	SA
55	DB96-21555A	ASSY TUBE OIL SEPARATOR	ASS'Y	1	SA
55-1	DB96-17823A	ASSY-OIL SEPARATOR B	ASS'Y	1	SA
55-2	DB96-17887A	ASSY TUBE-OIL RETURN 8HP	ASS'Y	1	SA
55-3	DB96-17797A	ASSY TUBE OIL SEPA OUT 10HP	ASS'Y	1	SA
55-4	DB96-21556A	ASSY TUBE VAPOR INJECTION	ASS'Y	1	SA
55-4-1	DB62-07588A	VALVE SOLENOID BODY	ASS'Y	1	SNA
55-5	DB96-17882A	ASSY TUBE VI 1COMP 8HP	ASS'Y	1	SA
56	DB81-00635A	SPRING ETC-SENSOR	STS304,R2.5	6	SA