
[WD4000T] WD80T4046EE/EC EXPLODED VIEWS AND PARTS LIST

[MATERIAL CODE STANDARDS]

Material codes and names and their respective naming rules are managed in accordance with the prescribed standards. Please refer to these standards when requesting a material.

1. Material Code Type

● : Number

■ : Letter (Alphabet)

Type 1	 ex) 0204-000418 FREON	Enterprise-wide parts Type 1 materials can be used for all Samsung Electronics products. (Most electrical parts belong to this type.)
Type 2	 ex) DC96-01390A ASSY-CONTROL	Division-wide parts (DC**-Washing machine) Type 2 materials can be used for specific products. (Most instruments and tools belong to this type.)

2. Ass'y Materials

All ass'y material codes start with DC9*.

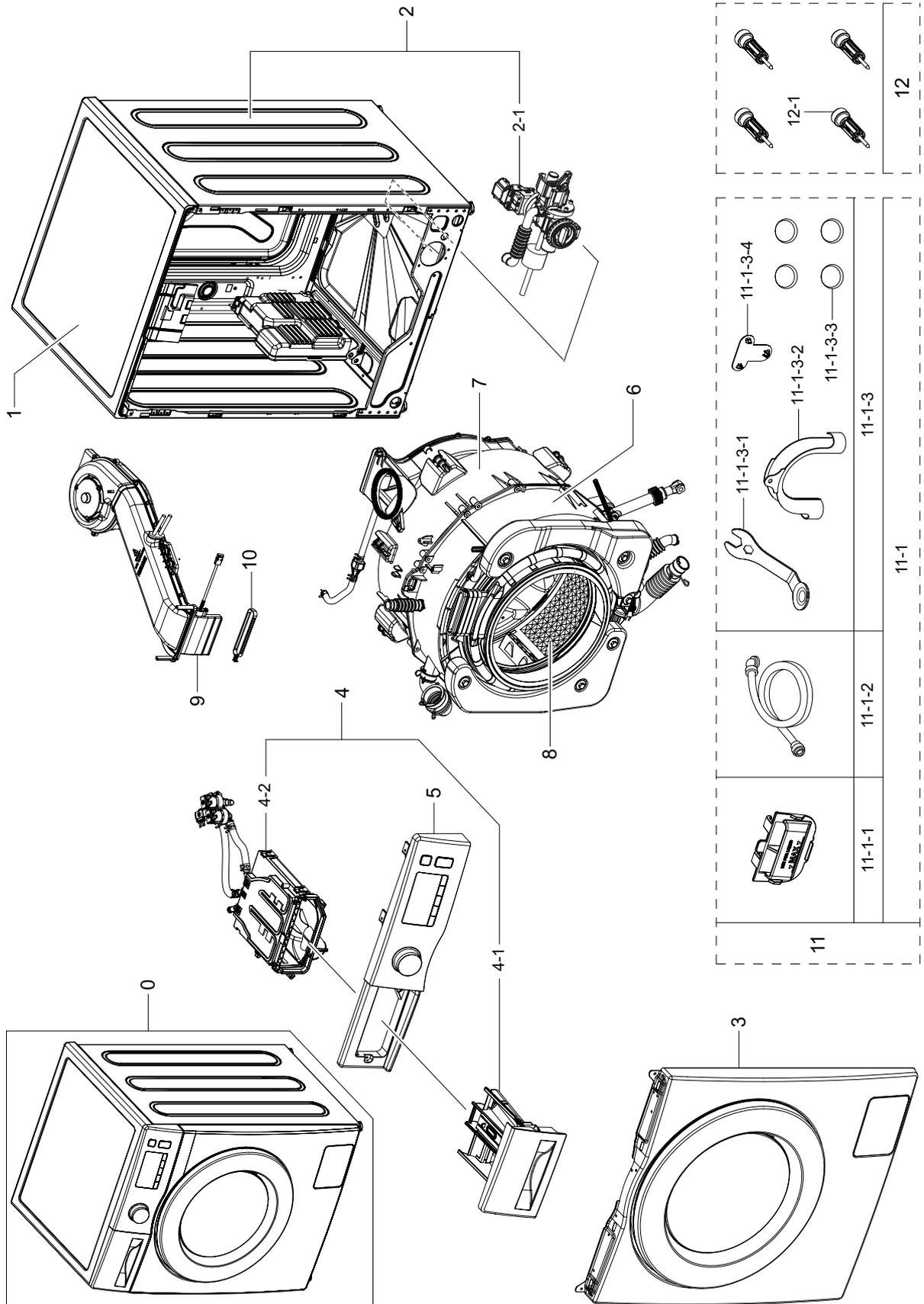
An ass'y material is created by combining more than two materials. If a requested material cannot be provided, you can request an ass'y material that contains that material.

3. For information about purchasing parts and tool, please visit <http://www.samsung.com/support>

4. The part that is assigned as SA (service available) will be able to purchase.

The part that is assigned as SNA (service not available) will not supply, in result, not available in the market.

1. MAIN (WD80T4046EE/EC)

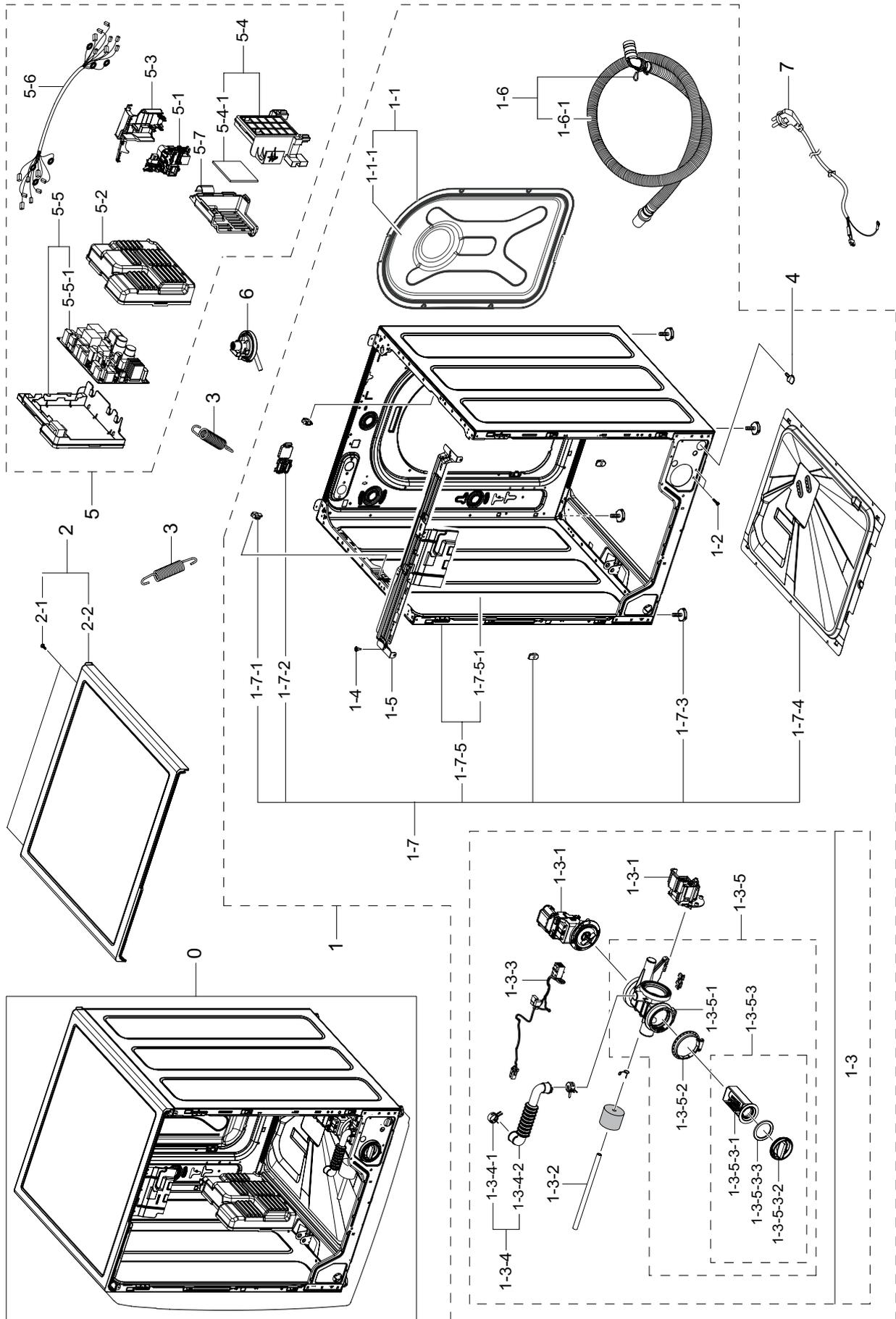


MODEL CODE (WD80T4046EE/EC)

Service Bom (SA: SERVICE AVAILABLE, SNA: SERVICE NOT AVAILABLE)

Drawing No.	Code No.	Description	Specification	QTY	Un	SA/SNA
0	WD70T4046EW/EF	ASSY-WASHING MACHINE	WD4000T			
1	DC90-28638A	ASSY COVER TOP PARTS	WD80T534DBW/S1	1	PC	SNA
2	DC90-28637Z	ASSY FRAME PARTS	WD80T534DBW/S1	1	PC	SNA
2-1	DC97-15696R	ASSY PUMP DRAIN	WW6000T,WD90T654DBH/S1,2	1	PC	SNA
3	DC90-28604J	ASSY FRONT PARTS	WD70T4046EW/EF	1	PC	SNA
4	DC90-28638X	ASSY DRAWER PARTS	WD80T4046EE/EC	1	PC	SNA
4-1	DC97-17310B	ASSY DRAWER	F500E,WF80F50FU4W	1	PC	SNA
4-2	DC97-22247F	ASSY HOUSING DRAWER	WD5000T,WD80T554ABE/	1	PC	SNA
5	DC90-28793E	ASSY PANEL CONTROL PARTS	WD80T4046EE/EC	1	PC	SNA
6	DC90-28603W	ASSY TUB FRONT PARTS	WD80T534DBN/S1	1	PC	SNA
7	DC90-28603U	ASSY TUB BACK PARTS	WD80T534DBN/S1	1	PC	SNA
8	DC90-28603Z	ASSY DRUM PARTS	WD80T534DBN/S1	1	PC	SNA
9	DC93-00342C	ASSY DUCT SCROLL	WD7000J,8KG,220V	1	PC	SA
10	DC66-00782A	JOINT DIAPHRAGM	EGI-SECC,T1.0	1	PC	SA
11	DC90-28638G	ASSY ACCESSORY PARTS	WD80T554DBX/S3	1	PC	SNA
11-1	DC98-04384H	ASSY ACCESSORY	WD80T554DBX/S3	1	PC	SNA
11-1-1	DC61-03510A	GUIDE LIQUID	"WF-F500E,PP,MT43,Honesty Blue Light,BL0141"	1	PC	SA
11-1-2	DC97-16921A	ASSY HOSE WATER	WA5700J	1	PC	SC
11-1-3	DC98-04384D	ASSY ACCESSORY	U-PJT HEBA 58,WD80T534DBN	1	PC	SNA
11-1-3-1	DC60-00104A	FASTENER-BOLT	ALL,CR-SPCC,2.0,L113.5	1	PC	SA
11-1-3-2	DC62-10278A	HOSE HANGER	PUMP MODEL,PP,ID27,T1.5,HS95,BLACK	1	PC	SA
11-1-3-3	DC67-00208B	CAP-FIXER	WF8602NHS/XFA,PP,T1.5,P535-H,BLACK,RECYCLE PP	1	PC	SA
11-1-3-4	DC67-00307A	CAP-FIXER	WF438AAC/XAA,PP,T1.5,COPO,BLAC	4	PC	SA
12	DC97-14794C	ASSY FIXER TUB	SCOUT,WF0704L7W/XEF	4	PC	SA
12-1	DC60-60044B	WASHER PLAIN	WW65R20GLSW/TL,PO-SPHC,T2	1	PC	SA

2. ASSY FRAME & COVER PARTS (WD80T4046EE/EC)



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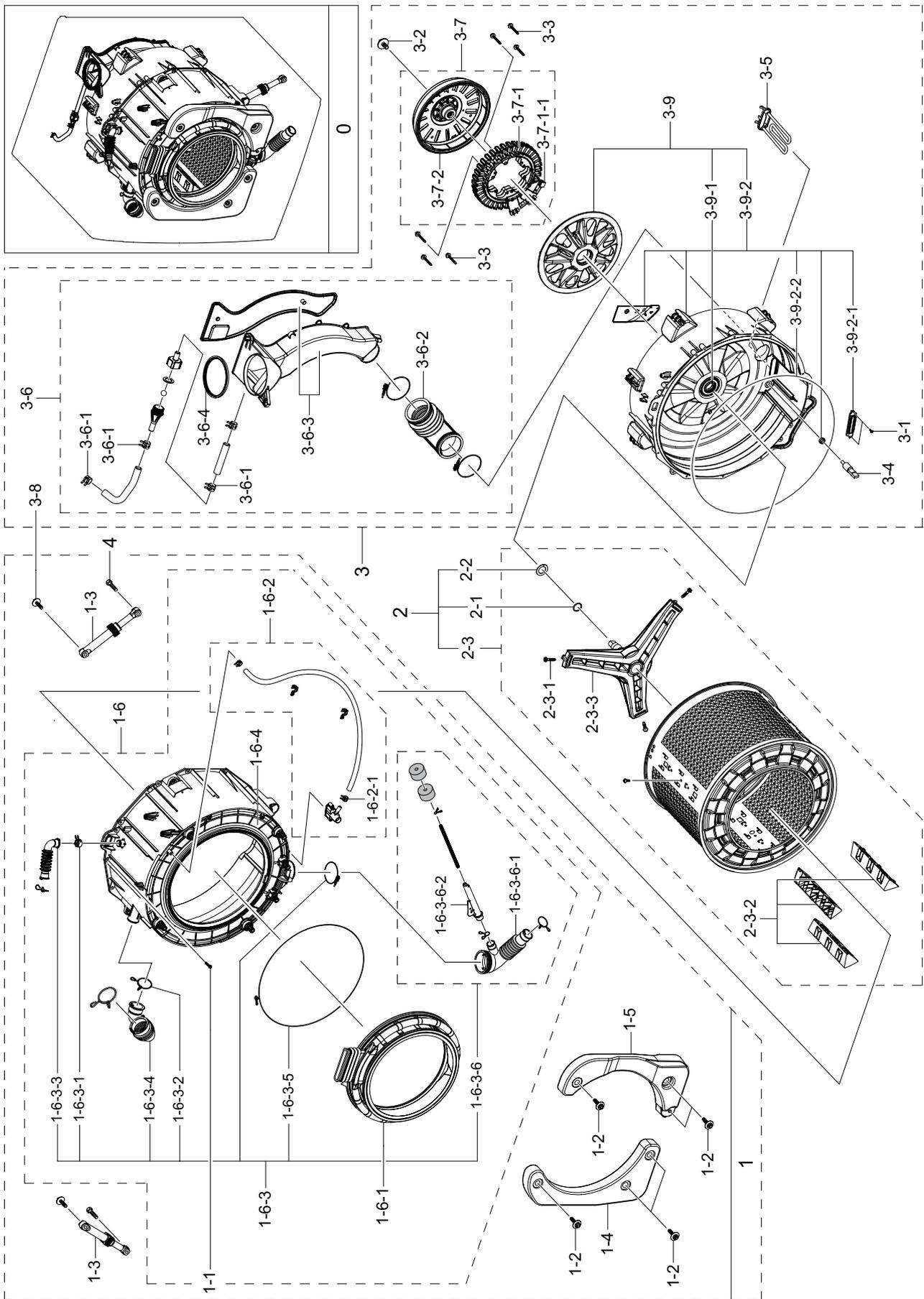
Drawing No.	Code No.	Description	Specification	QTY	Un	SA/SNA
0		ASSY FRAME & INNER PARTS	WD5000T	1		
1	DC90-28637Z	ASSY FRAME PARTS	WD80T534DBW/S1	1	PC	SNA
1-1	DC97-17948B	ASSY COVER BACK	AEGIS	1	PC	SA
1-1-1	DC63-00862C	COVER BACK	WF8600NMW,GI-SGCC,T0.35,W352,L558.7,-,-,NATURAL	1	PC	SA
1-2	DC97-14006C	ASSY SCREW	GRIFFIN-PJT,WF9904RWE,SWRCH18A	2	PC	SNA
1-3	DC97-15696R	ASSY PUMP DRAIN	WW6000T,WD90T654DBH/S1,220~230V	1	PC	SNA
1-3-1	DC31-00181A	MOTOR AC PUMP	"Drum&Auto,B15-6A/S3019/S3032/ PX2025-1,2Pole,220-240V,50Hz,0.33A,35W,5to+60C,3000rpm,130~145C,0.64 CFM"	2	PC	SA
1-3-2	DC67-00244C	HOSE DRAIN	WF0804Y8E,EPDM,ID6,OD11,T2.5,	1	PC	SA
1-3-3	DC96-01567C	ASSY WIRE HARNESS	"AEGIS 3- PJT,WF0702WKN/XSC,220V,50Hz,7kg,1200RPM,PUMP WIRE"	1	PC	SA
1-3-4	DC97-19905A	ASSY HOSE PUMP	DRUM	1	PC	SA
1-3-4-1	DC61-00158A	CLAMPER HOSE	SW65ASP,SK5,ID23,T0.8,-,-,-,-	2	PC	SA
1-3-4-2	DC67-00461A	HOSE AIR TUB	SCOUT- PJT,EPDM,T1.5,BLACK	1	PC	SA
1-3-5	DC97-19914A	ASSY CASE FILTER	BUBBLE	1	PC	SA
1-3-5-1	DC61-02271B	CASE PUMP	"WF0804Y8E/XEF,PP,T2.5,W153.6,L133.2,WHITE,2WAY"	1	PC	SA
1-3-5-2	DC69-01128A	PACKING-PUMP	WF8804DP,IIR,BUTYL,T2.5,HEBA-PJT,BLK	1	PC	SA
1-3-5-3	DC97-15695C	ASSY FILTER	Heba,WF9904CWN1	1	PC	SA
1-3-5-3-1	DC63-00998A	FILTER PUMP	SCOUT-PJT,PP,W52.8,L93.1,NEAT WHITE,BUBBLE	1	PC	SA
1-3-5-3-2	DC64-02783A	HANDLE FILTER	WF350ANW/XAA,PP,T2.3,W63.8,NATURAL,BIG_HANDLE-FILTER	1	PC	SA
1-3-5-3-3	DC73-00022A	SEAL PACKING	SEW-HVR149ATA,EPDM,BLK,-	1	PC	SA
1-4	DC97-15858A	ASSY SCREW	trumph-PJT,WF-F1061/YLP,SWRCH18A	2	PC	SNA
1-5	DC97-22408A	ASSY FRAME PLATE-UP	WD5000T,T1.4,HEBA	1	PC	SA
1-6	DC97-20913B	ASSY HOSE DRAIN(O)	Heba,1870,ID20.5	1	PC	SA
1-6-1	DC67-00992A	HOSE PUMP	Heba,PP,ID20.5,T1,LIGHT GRAY	1	PC	SA
1-7	DC97-22332B	ASSY FRAME-MODULE	WD5000T,WD80T534DBW/S1	1	PC	SA
1-7-1	DC61-02065A	GUIDE SPRING	WF448AAG/XXA,POM,T4,-,F20-03,NATURAL,-	2	PC	SA
1-7-2	DC63-02181B	COVER CONNECTOR	PP,T2,HB,BLACK,RECYCLE PP,BLACK	1	PC	SA
1-7-3	DC97-00920W	ASSY LEG	WW6000T,WD90T654DBH/S1,48.5,M10,1.5,BUTYL	4	PC	SA
1-7-4	DC97-16443C	ASSY COVER BOTTOM	VISTULA 6A MODEL,WF180	1	PC	SA

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1-7-5	DC97-22336B	ASSY FRAME	WD5000T,WD80T534DBW/S1,T0.8,D	1	PC	SNA
1-7-5-1	DC61-05240B	FRAME	WD80T534DBW/S1,GI-SGCC,DA WHITE,DA	1	PC	SNA
2	DC90-28638A	ASSY COVER TOP PARTS	WD80T534DBW/S1	1	PC	SNA
2-1	6002-001438	SCREW-TAPPING	HWH,+,NO,1,M5,L12,ZPC(WHT),SWR CH18A,SEPERATOR	2	PC	SNA
2-2	DC97-21151E	ASSY COVER TOP	WW6000T(HEBA58),DA WHTIE	1	PC	SA
3	DC61-02029B	SPRING ETC-HANGER	HEBA 7kg,HSWR,CD3.5,OD26.2,L159,RED	2	PC	SA
4	DC61-10673C	CAP DRAIN	WF1802XEY/XSC,PP,NATURAL	1	PC	SA
5	DC92-02706Q	ASSY COVER PCB W/ HARNESS	WD80T4046EW/EF	1	PC	SNA
5-1	DC34-00028B	SWITCH DOOR LOCK	AC250V,16A,SOLENOID, DOOR SENSING, CAM	1	PC	SA
5-2	DC63-02598A	COVER PBA	WW6000T(F500E-SSEC),ABS,T2.5,5VA, NATURAL,VE-0858	1	PC	SA
5-3	DC63-02602A	COVER DOOR SWITCH	WW6000,PP,T2.5,5VA,NATURAL,FH 44N	1	PC	SA
5-4	DC92-02665A	ASSY PCB KIT	FWM_INV,COMBO MODULE, 121x80mm, Free voltage,24Vdc,60W,motor direction UWV,Y,SMPS,Standard	1	PC	SA
5-4-1	DC92-02664A	ASSY PCB MAIN	FWM_INV,COMBO MODULE,121x80mm, Free voltage,24Vdc,60W,Motor direction UWV,Y,SMPS,Standard	1	PC	SNA
5-5	DC92-02702X	ASSY HOLDER PCB	WD5000T,DC94-10773A,Y,SM	1	PC	SA
5-5-1	DC94-10773A	ASSY PCB EEPROM	0194,WD4000T	1	PC	SNA
5-6	DC93-00893M	ASSY WIRE HARNESS-MAIN	DRUM-M,WD80TA046B	1	PC	SA
5-7	DC63-02624A	COVER PBA	WW6000T(24" DRUM COMBO PLATFOR	1	PC	SA
6	DC96-01703G	SENSOR PRESSURE	Air,5V,L0,400mmH2O	1	PC	SA
7	DC39-00067B	POWER CORD-AT	H05VV-F 3x1.0mm2,GRY,EU3F,	1	PC	SA

3. ASSY TUB & DRUM PARTS (WD80T4046EE/EC)



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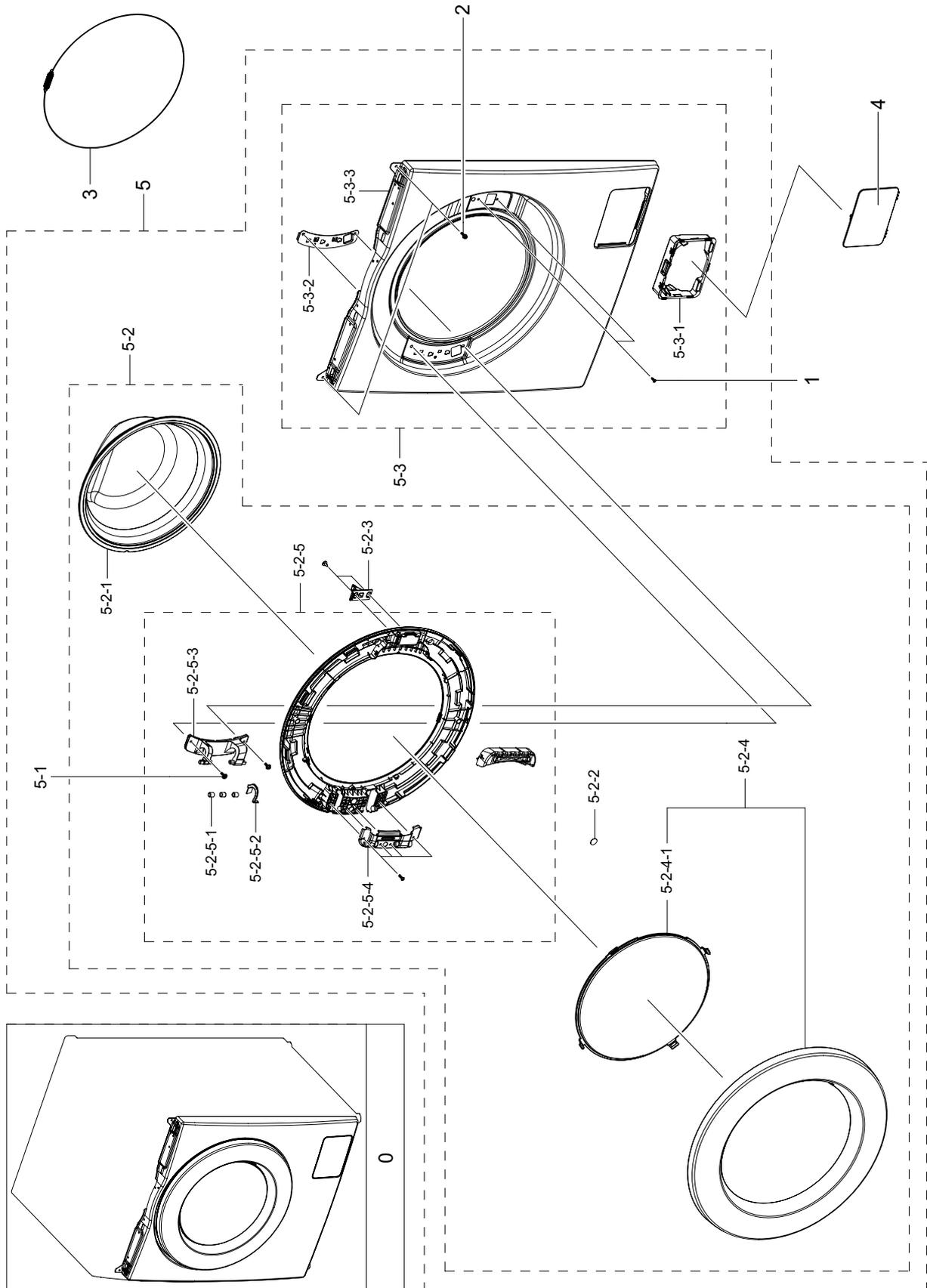
Drawing No.	Code No.	Description	Specification	QTY	Un	SA/ SNA
0		ASSY TUB & DRUM PARTS	WD5000T	1		
1	DC90-28603W	ASSY TUB FRONT PARTS	WD80T534DBN/S1	1	PC	SNA
1-1	6009-001367	BOLT-HEX	M6.5,L32,ZPC(WHT),HWH,+,SWRCH18 A,HWH Head	16	PC	SNA
1-2	6011-003934	BOLT-HEX	M7.6,L48,ZPC(WHT),SCM 435,WASHER	3	PC	SA
1-2	6011-003934	BOLT-HEX	M7.6,L48,ZPC(WHT),SCM 435,WASHER	3	PC	SA
1-3	DC66-00343K	DAMPER SHOCK	GE24"-PJT,PP,60N,W24,BLACK,1-BUSH	2	PC	SA
1-4	DC97-16008A	ASSY WEIGHT BALANCER-LEFT	SCOUT-PJT,WF08	1	PC	SA
1-5	DC97-18524A	ASSY WEIGHT BALANCER-RIGHT	HEBA,6.5KG,PE	1	PC	SA
1-6	DC97-18841J	ASSY SEMI TUB FRONT	WD5000J,BUBBLE	1	PC	SA
1-6-1	DC64-03235B	DOOR DIAPHRAGM	WD5000J,EPDM,T1.5,LIGHT GRAY,without nozzle	1	PC	SA
1-6-2	DC97-15993A	ASSY HOSE CIRCULATION	"SCOUT,WF0804Y8E,EPDM,L703,OD 14.5,BLACK"	1	PC	SA
1-6-2-1	DC65-00008B	CLAMPER HOSE	SSEC-GE,SK5,Dacromet,T1.0	2	PC	SA
1-6-3	DC97-16478F	ASSY TUB FRONT	SEINE,WF806U4SAGD/TL	1	PC	SNA
1-6-3-1	DC61-00158A	CLAMPER HOSE	SW65ASP,SK5,ID23,T0.8,-,-,-,-	1	PC	SA
1-6-3-2	DC65-60118R	CLIP RING	AEGIS-PJT,HSWR-SWRH,T3.0,ID37	1	PC	SA
1-6-3-3	DC67-00647A	HOSE AIR	WF906U4SAWD,EPDM,ID19.6,T1.7,BL	1	PC	SA
1-6-3-4	DC67-00674A	HOSE DRAWER TUB	"SEINE COMBO,EPDM,ID34.9,OD48.0 ,T2.0,BLACK,SEINE COMBO"	1	PC	SA
1-6-3-5	DC91-12077G	ASSY CLAMP DIAPHRAGM	AEGIS,WF8500NHW/YLP	1	PC	SA
1-6-3-6	DC97-14637G	ASSY HOSE PRESSURE	SCOUT COMBO,WD0804W8N1	1	PC	SA
1-6-3-6-1	DC67-00293A	HOSE FILTER TUB	HEBA-PJT,EPDM,T2.5,BLACK	1	PC	SA
1-6-3-6-2	DC67-00598A	HOSE JOINT AIR	WD0804W8N1/YAH,PP,ID36.2,OD50, T2.5,L131,DARK HOLDER GRAY,PP1205	1	PC	SA
1-6-4	DC61-01933C	TUB FRONT	HEBA PJT,FRPP,T3.5,NATURAL,7KG	1	PC	SNA
2	DC90-28603Z	ASSY DRUM PARTS	WD80T534DBN/S1	1	PC	SNA
2-1	6044-001172	RING-OG	ID28,OD33,T2.5,BLK,NBR	1	PC	SNA
2-2	DC60-00069A	SPACER	WR-HA139WA,STS304	1	PC	SNA
2-3	DC97-22367A	ASSY DRUM	HEBA58-C-WD5000T,1400RPM,H	1	PC	SA
2-3-1	DC60-40137A	BOLT HEX	MARS-PJT,STS430,M8,P1.25, L30,HEX/ KNURING	3	PC	SA
2-3-2	DC66-00493A	DRUM LIFTER	HEBA PJT,PP,L247.5,TI42,GRAY,7/8KG	3	PC	SA

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Drawing No.	Code No.	Description	Specification	QTY	Un	SA/ SNA
2-3-3	DC97-14370H	ASSY FLANGE SHAFT	WD0804W8N1/YAH	1	PC	SC
3	DC90-28603U	ASSY TUB BACK PARTS	WD80T534DBN/S1	1	PC	SNA
3-1	6002-000445	SCREW-TAPPING	TH,+,NO,2,M4,L18,PASS,STS430	2	PC	SNA
3-2	6011-003728	BOLT-ETC	M12,L32,ZPC2,SWRCH10AK,WSP WASHER, SEAL LOCK	1	PC	SNA
3-3	6011-004528	BOLT-ETC	"M6,L45,ZPC(WHT),HH,SOCKET,SCM 435,P1.0/HEX/WSP"	6	PC	SA
3-4	DC32-00010C	THERMISTOR	WASHER,-10~100,5,5,3.243k ± 2%(60□)	1	PC	SA
3-5	DC47-00033B	HEATER WASH	AC230V,2000W,SUS316L,728mm,NO N,#250,MgO	1	PC	SA
3-6	DC93-00993K	ASSY DUCT CONDENSER	U-PJT COMBO	1	PC	SA
3-6-1	DC65-00008B	CLAMPER HOSE	SSEC-GE,SK5,Dacromet,T1.0	4	PC	SA
3-6-2	DC67-00443A	HOSE CONDENSER	"AEGIS-COMBO,EPDM,ID59,OD73,T2. 5,L155.5,BLACK"	1	PC	SA
3-6-3	DC93-00129C	ASSY S.DUCT CONDENSER	SEINE-COMBO,WD856U	1	PC	SA
3-6-4	DC62-00859A	SEAL CONDENSER	COMBO,EPDM,-,-,-,-,condenser seal	1	PC	SA
3-7	DC93-00751A	ASSY DD BLDC MOTOR	WD6500K,COM800,F,DC310V PWM,Free	1	PC	SNA
3-7-1	DC97-20738A	ASSY STATOR	CDD800	1	PC	SA
3-7-1-1	DC31-00098A	MOTOR BLDC-ASSY HALL SENSOR	COM1300,1200rpm,310V,2.8A,6 00W,COM1300_Hall Sensor,UDD HALLSENSOR,-20to+155C	1	PC	SA
3-7-2	DC97-20739A	ASSY ROTOR	CDD800,GI-SGCD	1	PC	SA
3-8	DC97-14263A	ASSY BOLT	MOTOR/ BOLT(M8)+WASHER(OD27.5),,,,,,	2	PC	SA
3-9	DC97-16462C	ASSY SEMI TUB BACK	Heba PJT,WD0804W8N1/YAH	1	PC	SA
3-9-1	DC62-00008A	SEAL OIL	NBR,-,-,BLACK,-,NBU	1	PC	SNA
3-9-2	DC97-16461C	ASSY TUB BACK	Heba PJT,WD0804W8N1/YAH	1	PC	SNA
3-9-2-1	DC61-02664B	BRACKET HEATER	HEBA,STS430,T0.5	1	PC	SA
3-9-2-2	DC69-01154A	PACKING-TUB	WF8804DP,EPDM,-,-,L1650	1	PC	SA
4	DC60-40144A	BOLT HEX	F500,SM10C,T10,L35,DAMPER	2	PC	SA

4. ASSY FRAME PARTS (WD80T4046EE/EC)

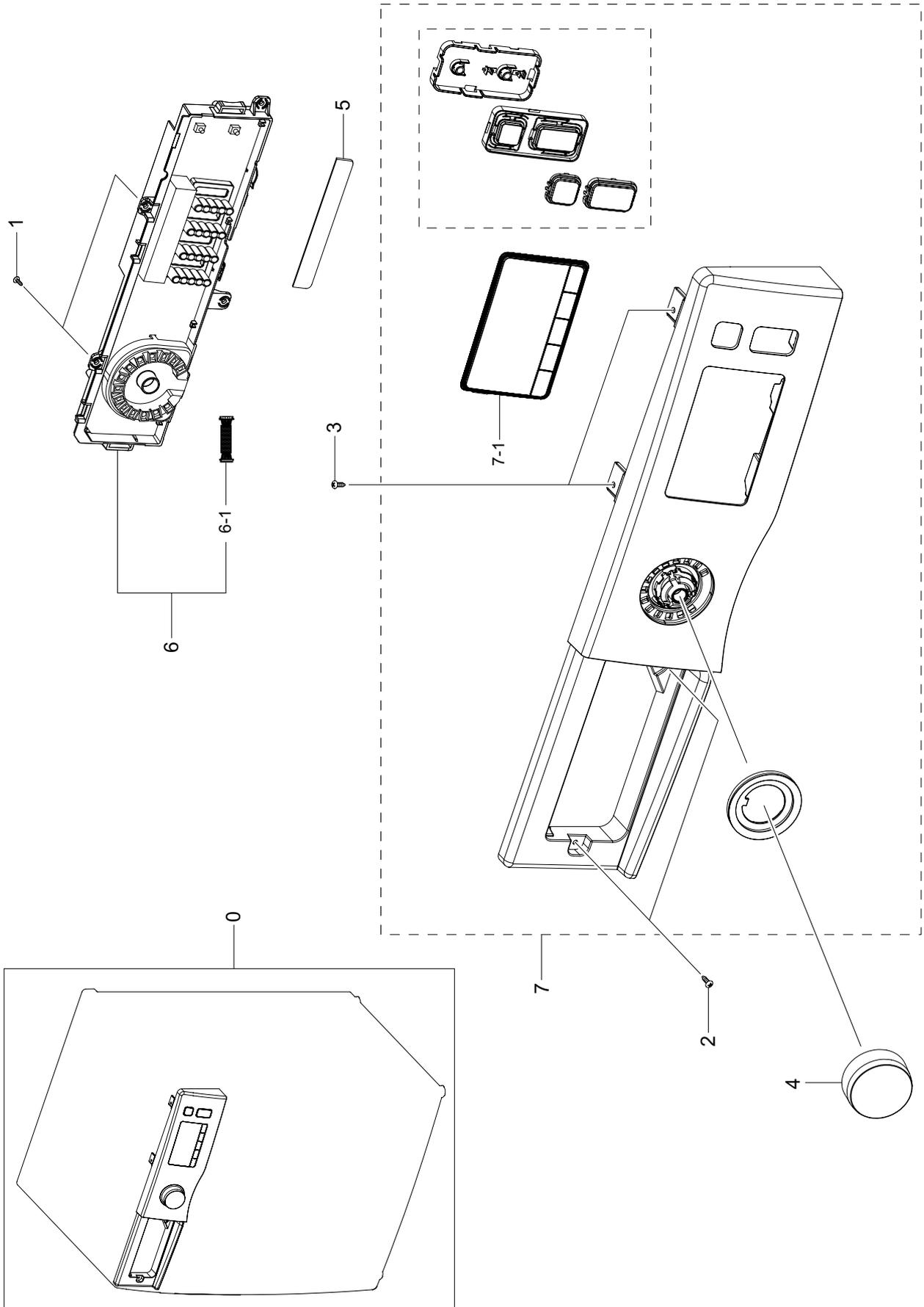


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Drawing No	Code No.	Description	Specification	QTY	Un	SA/SNA
0	DC90-28604J	ASSY FRONT PARTS	WD70T4046EW/EF	1	PC	SNA
1	6002-001554	SCREW-TAPPING	BH,+ ,No,1,M4,L12,STS430,HEAD SIZE OD8.0	2	PC	SNA
2	DE60-10080A	SCREW-TAPPING	PWH,+ ,2S,M5,L9,ZPC(WHT),SWRCH18A	2	PC	SNA
3	DC91-12078E	ASSY WIRE DIAPHRAGM	AEGIS,WF8500NHW/YLP,-,-,-,-	1	PC	SA
4	DC63-02831A	COVER FILTER	U-PJT,ABS,T2.5,DA WHITE,HG-0760GP,Hook Type	1	PC	SA
5	DC97-22283C	ASSY FRAME FRONT-MODULE	WW8000T,WW90T654	1	PC	SA
5-1	6009-001522	SCREW-HEX	HWH,+ ,M5,L16,PASS,STS430,FP, SEAL-LOCK	2	PC	SA
5-2	DC97-22272A	ASSY DOOR-MODULE	WD4000T,COMBO,DA WHITE	1	PC	SA
5-2-1	DC64-01790A	DOOR GLASS	AEGIS,GLASS,T5,W353.0	1	PC	SA
5-2-2	DC64-03303A	INLAY-DOOR	WD9500J,PET,T0.3,VERSAILLES GRAY,10.8mm	1	PC	SA
5-2-3	DC66-00375A	LEVER DOOR	10KG DRUM,ZNDC,T2.5,-,-,-,-,NI COATING	1	PC	SC
5-2-4	DC97-22275A	ASSY COVER DOOR	WD4000T,COMBO,DA WHITE	1	PC	SA
5-2-4-1	DC64-03562A	DOOR SAFETY	WD4000M,PETG,T2.5,JN200,CLEAR TP	1	PC	SA
5-2-5	DC97-22278A	ASSY HOLDER GLASS	WW4000T,Versailles Gray	1	PC	SA
5-2-5-1	DC61-00891A	GUIDE HINGE	HAUZEN(DOM),POM,B,white,HINGE	3	PC	SA
5-2-5-2	DC61-02197A	GUIDE WIRE	WD9500JK,POM,T1,M90-44,NATURAL	1	PC	SA
5-2-5-3	DC61-04131A	HINGE DOOR	WW6/5500K,ALDC,T5	1	PC	SA
5-2-5-4	DC61-04134A	BRACKET HOLDER	WW6/5500K,GI-SGCC,T1.2	1	PC	SA
5-3	DC97-22283C	ASSY FRAME FRONT	WW8000T,WW90T654DLH/ S6,T0.7,DA WHITE,Q-DRIVE	1	PC	SA
5-3-1	DC61-05452A	GUIDE FILTER	WW90T754DBX/ S6,PP,T2.5,RM60,BLACK,BLACK	1	PC	SA
5-3-2	DC61-01919B	BRACKET HINGE	WW6500K,GI-SGCC,T1.4,N/A	1	PC	SA
5-3-3	DC61-05186A	FRAME FRONT	WW6000,GI-SGCD,DA WHITE,T0.7,WT9007, PCM	1	PC	SA

5. ASSY PANEL CONTROL PARTS (WD80T4046EE/EC)

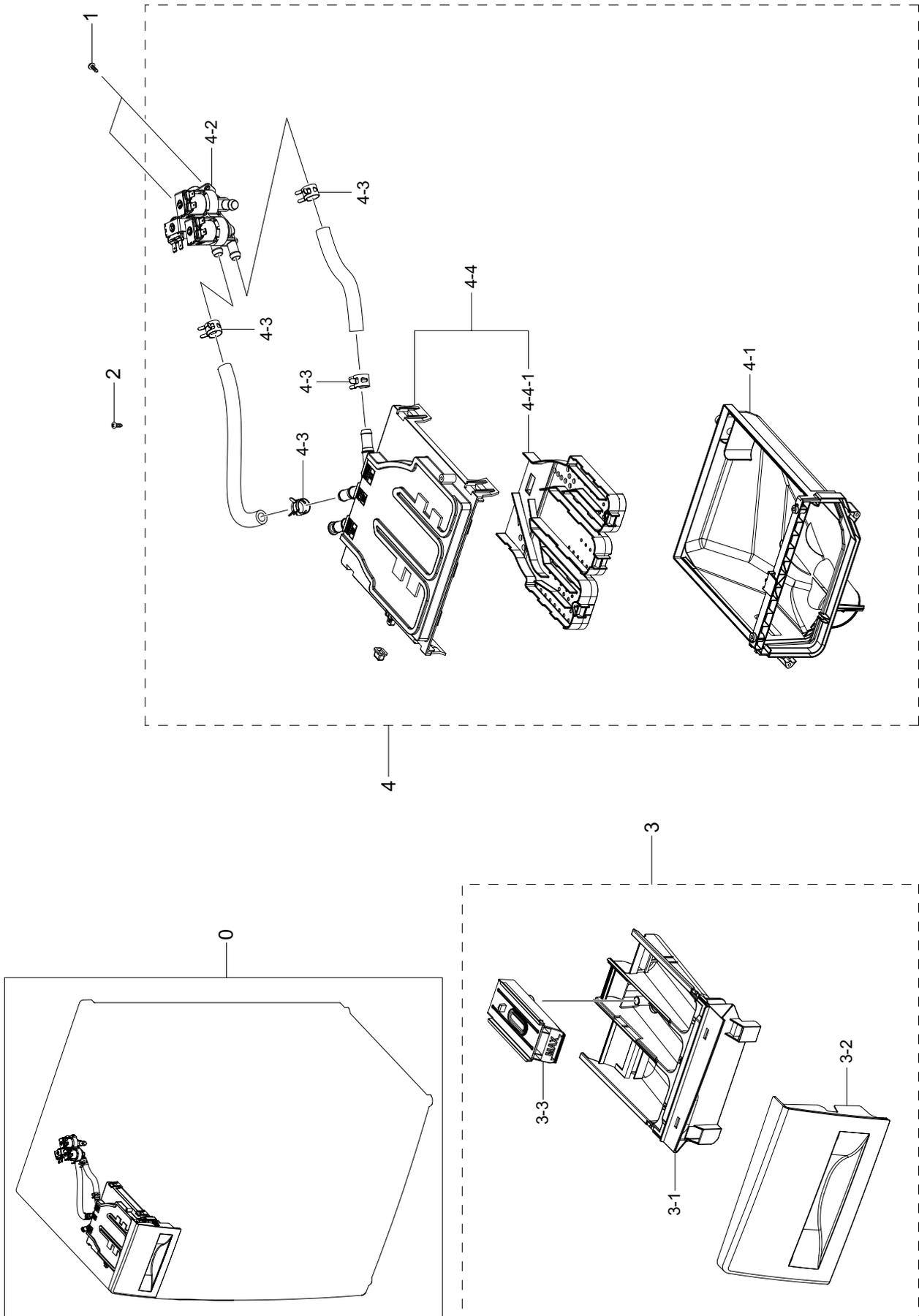


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0	DC90-28793E	ASSY PANEL CONTROL PARTS	WD80T4046EE/EC	1	PC	SNA
1	6002-000213	SCREW-TAPPING	TH,+,1,M4,L12,ZPC(WHT),SWRCH18A	2	PC	SNA
2	6002-000445	SCREW-TAPPING	TH,+,NO,2,M4,L18,PASS,STS430	2	PC	SNA
3	6006-001174	SCREW-TAPPING	TH,+,WT,2S,M4,L12,ZPC(WHT),SW RCH18A	2	PC	SNA
4	DC64-03312A	KNOB ENCODER	F500E,ABS,-,-,DA WHITE,-,HG-0760GP,DA WHITE+Clear TP,WT0035, TP0044	1	PC	SA
5	DC92-01785A	ASSY MODULE	TOUCH SENSOR,WW4/3000J,5KEY	1	PC	SA
6	DC92-01934D	ASSY PCB DISPLAY	FWM_INV WASH,WD4000T,327*75,EEPROM,N,Standard	1	PC	SA
6-1	DC96-01574B	ASSY WIRE HARNESS	DRUM-M,WF210ANW,8PIN,L155,WHT TAPE	1	PC	SA
7	DC97-19573U	ASSY PANEL CONTROL-MODULE	WD4000T,WD80T4046EE/EC,DA WHITE,SPN	1	PC	SA
7-1	DC64-03275T	WINDOW PANEL	WD75T4046CE/FQ,PMMA,FT/6120	1	PC	SNA

6.ASSY DRAWER PARTS (WD80T4046EE/EC)

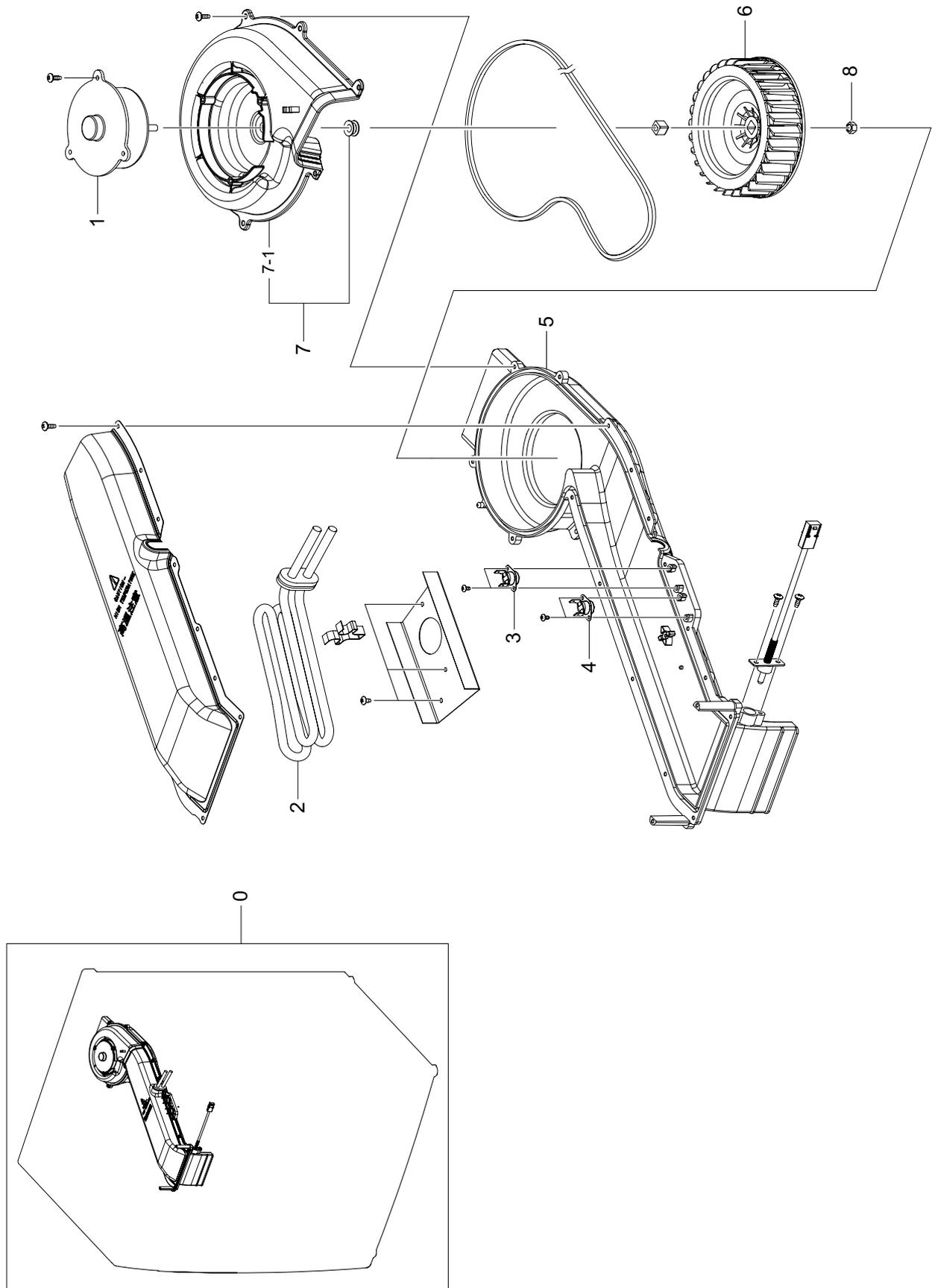


MODEL CODE (WD80T4046EE/EC)

Service Bom (**SA**: SERVICE AVAILABLE, **SNA**: SERVICE NOT AVAILABLE)

Drawing No.	Code No.	Description	Specification	QTY	Un	SA/SNA
0	DC90-28638X	ASSY DRAWER PARTS	WD80T4046EE/EC	1	PC	SNA
1	6003-000226	SCREW-TAPTYPE	TH,+,-,S,M4,L8,ZPC(WHT),SWRCH18A,-	2	PC	SNA
2	6006-001174	SCREW-TAPPING	TH,+WT,2S,M4,L12,ZPC(WHT),SWRCH18A	1	PC	SNA
3	DC97-17310B	ASSY DRAWER	F500E,WF80F50FU4W	1	PC	SNA
3-1	DC61-03480A	BODY DRAWER	WF-F500E,PP+TD30%,DA WHITE,W	1	PC	SA
3-2	DC64-02858M	PANEL DRAWER	ABS,HB,HG0760GP,DA WHITE,WT0035	1	PC	SA
3-3	DC67-00669A	CAP RINSE	WF-F500E,PP+TD30%,MT43,Honesty	1	PC	SA
4	DC97-22247F	ASSY HOUSING DRAWER	WD5000T,WD80T554ABE/	1	PC	SNA
4-1	DC61-02663A	HOUSING DRAWER-LOW	WW5000,PP+TD30%,T1.8,	1	PC	SA
4-2	DC62-00233K	VALVE WATER	"DC12V,Bracket,mm,#250,1,3,0.35-11-11L/min"	1	PC	SA
4-3	DC65-00008B	CLAMPER HOSE	SSEC-GE,SK5,Dacromet,T1.0	4	PC	SA
4-4	DC97-17347D	ASSY S.HOUSING DRAWER	F500, 8kg,NC0001	1	PC	SA
4-4-1	DC61-03474C	HOUSING DRAWER-MIDDLE	F500,PP+TD30%,-,NATURAL,-,-,TB53,F500, 8kg,NC0001	1	PC	SA

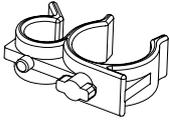
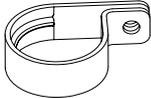
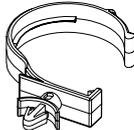
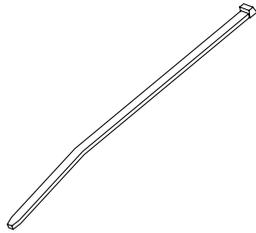
7. ASSY DUCT SCROLL (WD80T4046EE/EC)



MODEL CODE: WD80T4046EE/ECService Bom (**SA**: SERVICE AVAILABLE, **SNA**: SERVICE NOT AVAILABLE)

NO.	Code No.	Description	Specification	QTY	Un	SA/SNA
0	DC93-00342C	ASSY DUCT SCROLL	WD7000J,8KG,220V	1	PC	SA
1	DC31-00032D	MOTOR BLDC FAN	DL-7806SSWC,2700rpm,24V,1.5A,15W	1	PC	SA
2	DC47-00008F	HEATER DRY	AC230V,1600W,INCOLOY800,897mm,150mm,200m,MG633976,MG633976,MgO	1	PC	SA
3	DC47-00016B	THERMOSTAT	AC125/250V,25A,125,-35,S.O.D,250,PPS,24.5mm	1	PC	SA
4	DC47-00016C	THERMOSTAT	AC125/250V,16A,125,-35,MANUAL,250,PPS,24.5mm	1	PC	SA
5	DC61-03919A	HOUSING FAN-LOW	WD7000,ALDC,T2.0,NATURAL	1	PC	SNA
6	DC67-00904A	FAN DRY	PA66,T2.0,AEGIS-COMBO,PA66,PI133,28 TURNS,T2.0	1	PC	SA
7	DC93-00577A	ASSY COVER HOUSING	SEINE COMBO	1	PC	SA
7-1	DC61-02527A	HOUSING FAN-UP REAR	AEGIS-COMBO,PA,T3.0,W185,L195	1	PC	SA
8	6021-001868	NUT-HEXAGON	LEFT HAND SCREW,M6,STS304	1	PC	SA

8. SMALL PARTS (WD80T4046EE/EC)

			
1	2	3	4

MODEL CODE: WD80T4046EE/EC

Service Bom (SA: SERVICE AVAILABLE, SNA: SERVICE NOT AVAILABLE)

Drawing No.	Code No.	Description	Specification	InstPoint	QTY	Un	SA/SNA
1	DC61-00133A	CLAMPER HOSE-FIX	P1291,PP,NATURAL,-,-,BJ750,-,-,HOSE+PLUG	FRAME+HOSE+P/CORD	3	PC	SA
2	DC61-00118A	CLAMP-CABLE	P1291,PA66,ID27,OD30,NATURAL,-,-,NC0001	FRAME	1	PC	SA
3	DC61-02879A	HOLDER WIRE	WF8804CPA,PA,L58.6,NATURAL,2110R	ASSY PAINT FRAME	1	PC	SNA
4	DC65-10001A	CABLE TIE	CT-140,T1.1,W3.5,L145,NTR,NYL ON66	-	1	PC	SNA
4	DC65-10001A	CABLE TIE	CT-140,T1.1,W3.5,L145,NTR,NYL ON66	HEATER-DRY HARNESS	1	PC	SNA
4	DC65-10001A	CABLE TIE	CT-140,T1.1,W3.5,L145,NTR,NYL ON66	C/HEATER+W/HARNESS	1	PC	SNA

8. PARTS LIST (SCREW TYPE)

MODEL CODE (WD80T4046EE/EC)

Service Bom (SA: SERVICE AVAILABLE, SNA: SERVICE NOT AVAILABLE)

Code No.	Description	Specification	QTY	Un	SA/SNA
6002-000445	SCREW-TAPPING	TH,+,NO,2,M4,L18,PASS,STS4	3	PC	SNA
6003-001768	SCREW-TAPTYPE	TH,+,WT,S,M4,L10,ZPC(WHT),	1	PC	SNA
6006-001174	SCREW-TAPPING	TH,+,WT,2S,M4,L12,ZPC(WHT)	2	PC	SNA
6002-000520	SCREW-TAPPING	TH,+,2,M4,L12,ZPC(WHT),SWR	1	PC	SNA
6002-001554	SCREW-TAPPING	BH,+,No,1,M4,L12,STS430,HE	2	PC	SNA
6002-000213	SCREW-TAPPING	TH,+,1,M4,L12,ZPC(WHT),SWR	1	PC	SNA
6002-000445	SCREW-TAPPING	TH,+,NO,2,M4,L18,PASS,STS4	2	PC	SNA
6002-001006	SCREW-TAPPING	TH,+,-,2S,M4,L12,PASS,STS4	3	PC	SNA
6002-000445	SCREW-TAPPING	TH,+,NO,2,M4,L18,PASS,STS4	2	PC	SNA
6006-001174	SCREW-TAPPING	TH,+,WT,2S,M4,L12,ZPC(WHT)	2	PC	SNA
6002-000239	SCREW-TAPPING	TH,+,NO,2S,M4,L8,ZPC(WHT),	2	PC	SNA
6002-000213	SCREW-TAPPING	TH,+,1,M4,L12,ZPC(WHT),SWR	2	PC	SNA
6002-001554	SCREW-TAPPING	BH,+,No,1,M4,L12,STS430,HE	2	PC	SNA
6006-001174	SCREW-TAPPING	TH,+,WT,2S,M4,L12,ZPC(WHT)	3	PC	SNA
6009-001522	SCREW-HEX	HWH,+,M5,L16,PASS,STS430,FP,SE	2	PC	SA
6002-000444	SCREW-TAPPING	TH,+,2,M4,L14,PASS,STS430	4	PC	SNA
6002-001279	SCREW-TAPPING	PWH,+,1,M4,L12,PASS,STS430	2	PC	SNA
6002-000445	SCREW-TAPPING	TH,+,NO,2,M4,L18,PASS,STS4	4	PC	SNA
DE60-10080A	SCREW-TAPPING	PWH,+,2S,M5,L9,ZPC(WHT),SW	2	PC	SNA
6002-000213	SCREW-TAPPING	TH,+,1,M4,L12,ZPC(WHT),SWR	4	PC	SNA
6002-000445	SCREW-TAPPING	TH,+,NO,2,M4,L18,PASS,STS4	4	PC	SNA
6003-001768	SCREW-TAPTYPE	TH,+,WT,S,M4,L10,ZPC(WHT),	2	PC	SNA
6006-001174	SCREW-TAPPING	TH,+,WT,2S,M4,L12,ZPC(WHT)	2	PC	SNA
6009-001343	SCREW-SPECIAL	PH,TORX,M4,L12,ZPC(WHT),SW	2	PC	SNA
DC97-14006C	ASSY SCREW	GRIFFIN-PJT,WF9904RWE,SWRCH18	2	PC	SNA
6002-001436	SCREW-TAPPING	PH,+,2,M4,L18,ZPC(WHT),SWR	6	PC	SNA
DC97-15858A	ASSY SCREW	trumph-PJT,WF-F1061/YLP,SWRCH	2	PC	SNA
6002-001327	SCREW-TAPPING	PWH,+,1,M4,L12,ZPC(WHT),SW	4	PC	SNA
6006-001174	SCREW-TAPPING	TH,+,WT,2S,M4,L12,ZPC(WHT)	2	PC	SNA
6002-001438	SCREW-TAPPING	HWH,+,NO,1,M5,L12,ZPC(WHT)	2	PC	SNA
6003-000226	SCREW-TAPTYPE	TH,+,-,S,M4,L8,ZPC(WHT),SW	2	PC	SNA
6006-001174	SCREW-TAPPING	TH,+,WT,2S,M4,L12,ZPC(WHT)	1	PC	SNA

MODEL CODE (WD80T4046EE/EC)

Service Bom (**SA**: SERVICE AVAILABLE, **SNA**: SERVICE NOT AVAILABLE)

Code No.	Description	Specification	QTY	Un	SA/SNA
6002-000445	SCREW-TAPPING	TH,+,NO,2,M4,L18,PASS,STS4	2	PC	SNA
6006-001174	SCREW-TAPPING	TH,+,WT,2S,M4,L12,ZPC(WHT)	1	PC	SNA
6002-000213	SCREW-TAPPING	TH,+,1,M4,L12,ZPC(WHT),SWR	1	PC	SNA
6001-000516	SCREW-MACHINE	PH,+,-,M3,L10,ZPC(WHT),SWR	1	PC	SNA
6001-000115	SCREW-MACHINE	BH,+,M3,L10,ZPC(WHT),SWRCH	1	PC	SNA
6001-000115	SCREW-MACHINE	BH,+,M3,L10,ZPC(WHT),SWRCH	1	PC	SNA
6001-000115	SCREW-MACHINE	BH,+,M3,L10,ZPC(WHT),SWRCH	2	PC	SNA
6006-001174	SCREW-TAPPING	TH,+,WT,2S,M4,L12,ZPC(WHT)	26	PC	SNA
6002-001320	SCREW-TAPPING	TH,+,NO,2S,M4,L8,PASS,STS3	4	PC	SNA