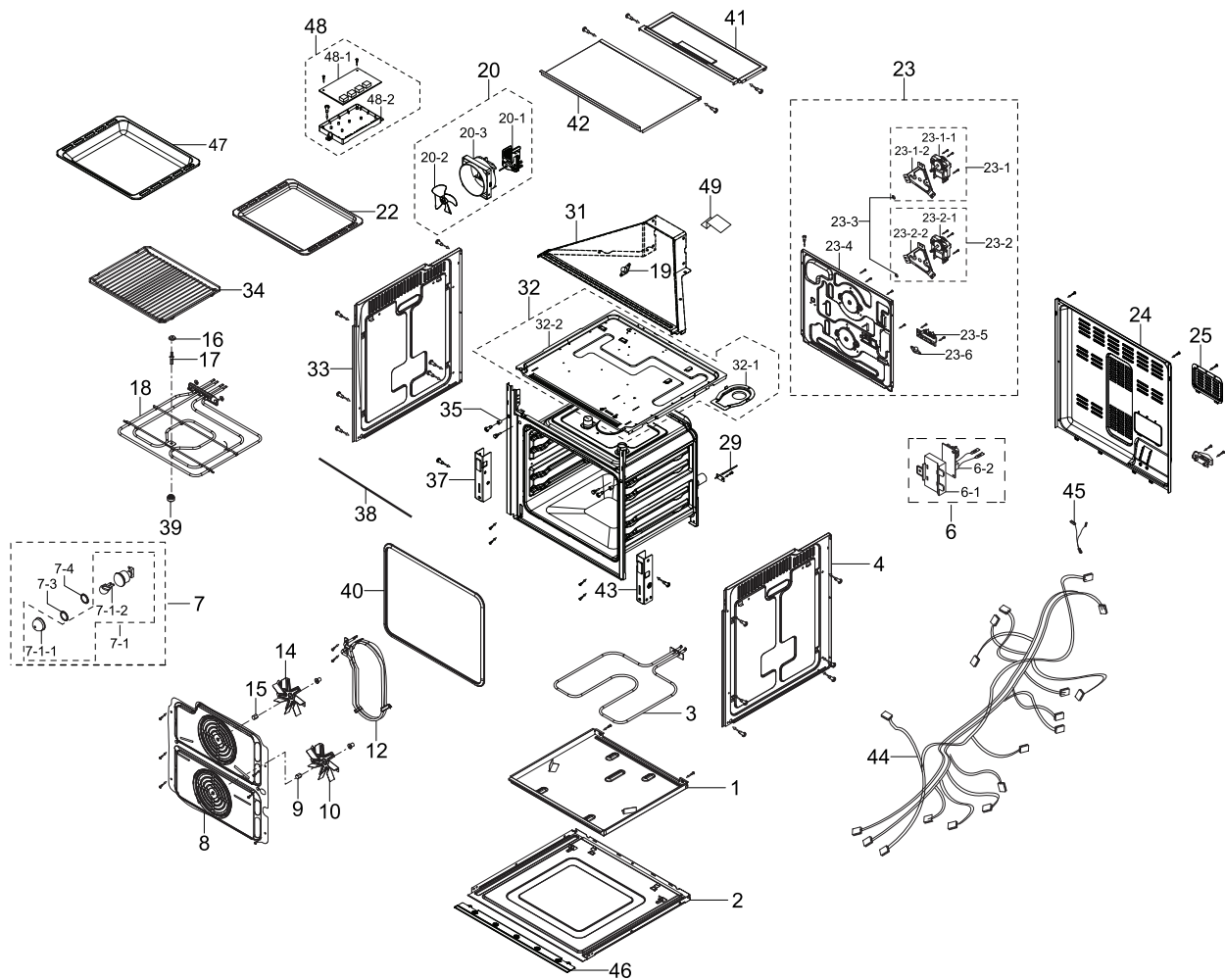


# 1. Main

## Exploded View



## Parts List

| No. | Parent        | Lvl. | Loc. | Material Code | Description & Specification                  | SNA | Qty. |
|-----|---------------|------|------|---------------|----------------------------------------------|-----|------|
| 1   | BF1C4T082/XEO | 1    | M241 | DG63-00007A   | COVER-BOTTOM HEATER;<br>BT63BSST,GI,T0.5,W43 | SA  | 1    |
| 2   | BF1C4T082/XEO | 1    | U075 | DG61-00051A   | BASE-BOTTOM;<br>BT63BSST,SGCD1,T0.5,W555,L61 | SA  | 1    |
| 3   | BF1C4T082/XEO | 1    | M224 | DG47-00007A   | HEATER-BOTTOM;<br>SHB-BT63E,E-OVEN,SUS309,12 | SA  | 1    |
| 4   | DG94-00328B   | 2    | H053 | DG61-00054A   | CASE-RIGHT;<br>BT63BSST,SGCD1,T0.5,W600,L529 | SA  | 1    |
| 6   | BF1C4T082/XEO | 1    |      | DG96-00018A   | ASSY HOLDER NOISE FILTER;<br>BT63BSST,-      | SNA | 1    |
| 6-1 | DG96-00018A   | 2    | M264 | DG61-00090B   | HOLDER-NOISE FILTER; 24" all<br>model,PA66+  | SA  | 1    |
| 6-2 | DG96-00018A   | 2    | M017 | DG96-00021A   | ASSY NOISE FILTER;<br>-,SN-BF63,250V15A,E-OV | SA  | 1    |

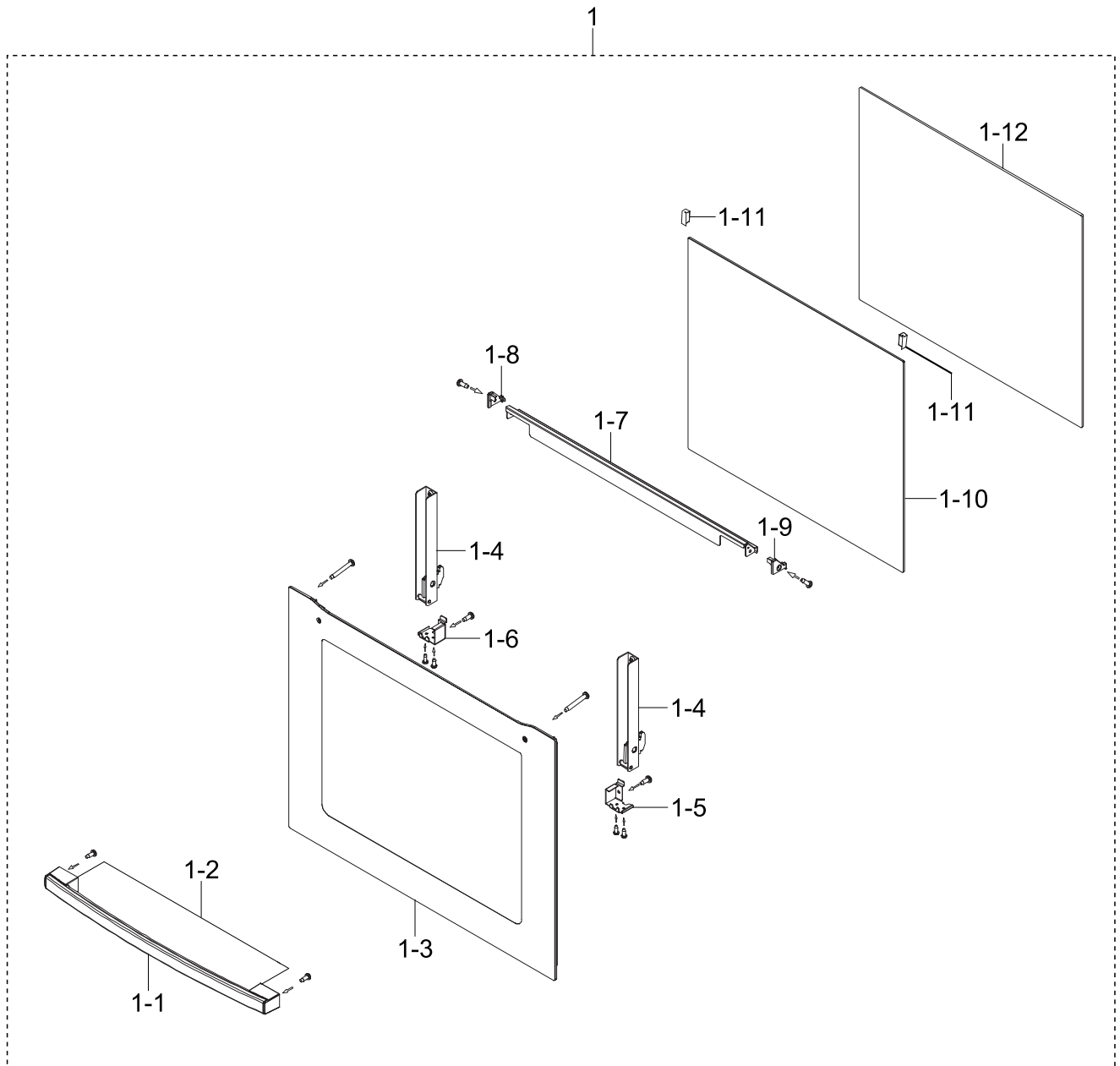
| No.   | Parent        | Lvl. | Loc. | Material Code | Description & Specification                | SNA | Qty. |
|-------|---------------|------|------|---------------|--------------------------------------------|-----|------|
| 7     | BF1C4T082/XEO | 1    | M248 | DG97-00011A   | ASSY LAMP BULB; BT63BSST / BWT,-,230V25W,  | SA  | 1    |
| 7-1   | DG97-00011A   | 2    | M249 | DG97-00012A   | ASSY LAMP BULB-SUB; BT63BSST / BWT,-,230V  | SA  | 1    |
| 7-1-1 | DG97-00012A   | 3    | M279 | DG63-00026A   | COVER-LAMP BULB; BT63BSST / BWT,GLASS,TRA  | SNA | 1    |
| 7-1-2 | DG97-00012A   | 3    | M278 | DG47-00005A   | LAMP-BULB; BT63BSST / BWT,25W,230V         | SNA | 1    |
| 7-3   | DG97-00011A   | 2    | M265 | DG63-00029A   | COVER-RING BULB; BT63BSST,STS 304,T0.5,W5  | SA  | 1    |
| 7-4   | DG97-00011A   | 2    | M250 | DG63-00098A   | SHEET-RING BULB; BT62FQBPST,STS304,T0.5,W  | SA  | 1    |
| 8     | BF1C4T082/XEO | 1    | H015 | DG63-00005A   | COVER-CASING; BT63BSST,SPP,T0.6,W430,L410  | SA  | 1    |
| 9     | BF1C4T082/XEO | 1    | X107 | 6021-001208   | NUT-HEXAGON CAP; M4,NI PLT,SWRCH10A        | SA  | 1    |
| 10    | BF1C4T082/XEO | 1    | H058 | DG67-00011B   | FAN-CONVECTION LOWER; BT62FQBPST,ALCOAT,P  | SA  | 1    |
| 12    | BF1C4T082/XEO | 1    | H123 | DG47-00011A   | HEATER-CONVECTION SINGLE; SHC-BF62E,BF62C  | SC  | 1    |
| 14    | BF1C4T082/XEO | 1    | H057 | DG67-00001B   | FAN-CONVECTION UPPER; BT62FQBPST,ALCOAT,P  | SA  | 1    |
| 15    | BF1C4T082/XEO | 1    | X107 | 6021-001211   | NUT-HEXAGON CAP; M4,NI PLT,SWRCH10A,LEFT   | SNA | 1    |
| 16    | BF1C4T082/XEO | 1    | Z779 | 6021-001207   | NUT-CIRCULAR; M5,NI PLT,SWRCH10A,MESHING   | SNA | 1    |
| 17    | BF1C4T082/XEO | 1    | H055 | DG61-00073A   | STUD-GRILL; BT63BSST,STS,L29               | SA  | 1    |
| 18    | BF1C4T082/XEO | 1    | M007 | DG47-00008A   | HEATER-GRILL; SHG-BT63E,BT63BSST,SUS309,2  | SC  | 1    |
| 19    | DG94-00088E   | 2    | M032 | DG47-00010B   | THERMOSTAT; NT-103NC,250V,15A,1205,0,25    | SA  | 1    |
| 20    | BF1C4T082/XEO | 1    | M258 | DG96-00063A   | ASSY MOTOR-COOLING; CLASSIC2,-,-,-,-       | SA  | 1    |
| 20-1  | DG96-00063A   | 2    | M259 | DG31-00010A   | MOTOR FAN; SMF-621EA,CLASSIC2,50Hz,15W,12  | SA  | 1    |
| 20-2  | DG96-00063A   | 2    | M261 | DG67-00031A   | FAN-COOLING; BF641FST,PA66,D87,4,-,G.F30%  | SA  | 1    |
| 20-3  | DG96-00063A   | 2    | M022 | DG63-00122A   | COVER-BLOWER; BF641FST,Nylon#66 KN3321G15  | SA  | 1    |
| 22    | DG90-00001E   | 2    | T112 | DG63-00012A   | TRAY-BAKING A; BT63BSST,SPP,T0.6,W550,L47  | SA  | 1    |
| 23    | BF1C4T082/XEO | 1    |      | DG97-00144Q   | ASSY COVER ADIABATIC-REAR; BF3C4T047,GI,T  | SA  | 1    |
| 23-1  | DG97-00144Q   | 2    |      | DG96-00060A   | ASSY MOTOR CONVECTION; -, -,230V/50Hz,-,OS | SNA | 1    |
| 23-1- | DG96-00060A   | 3    | H103 | DG31-00009A   | MOTOR CONVECTION; SMC-620EA,BT63BSST,0.18  | SA  | 1    |

| No.    | Parent        | Lvl. | Loc. | Material Code | Description & Specification                   | SNA | Qty. |
|--------|---------------|------|------|---------------|-----------------------------------------------|-----|------|
| 23-1-2 | DG96-00060B   | 3    | H033 | DG61-00248A   | BRACKET-CONVECTION-MOTOR;<br>BT62CDST,GI,T0.  | SA  | 1    |
| 23-2   | DG97-00144Q   | 2    |      | DG96-00060B   | ASSY MOTOR CONVECTION;<br>-, -,230V/50Hz,-,OS | SNA | 1    |
| 23-2-1 | DG96-00060B   | 3    | H104 | DG31-00009B   | MOTOR CONVECTION;<br>SMC-620EA-1,BT63BSST,0.  | SA  | 1    |
| 23-2-2 | DG96-00060B   | 3    | H033 | DG61-00248A   | BRACKET-CONVECTION-MOTOR;<br>BT62CDST,GI,T0.  | SA  | 1    |
| 23-3   | BF1C4T082/XEO | 1    | H024 | DE60-30016A   | NUT-FLANGE; -, -,MSWR10,-,-,-,-,-             | SA  | 4    |
| 23-4   | DG97-00144Q   | 2    | M253 | DG96-00015A   | ASSY COVER ADIABATIC-REAR<br>SUB; BT63BSST,-  | SA  | 1    |
| 23-5   | DG97-00144Q   | 2    | G005 | DG65-00002A   | TERMINAL BLOCK; BT63BSST,PA66,6<br>sqmm,BROW  | SA  | 1    |
| 23-6   | DG94-00088E   | 2    | M032 | DG47-00010B   | THERMOSTAT;<br>NT-103NC,250V,15A,1205,0,25    | SA  | 1    |
| 24     | BF1C4T082/XEO | 1    | P186 | DG63-00009B   | COVER-BACK;<br>BT62FQBPST,GI,T0.5,W630,L625,  | SA  | 1    |
| 25     | BF1C4T082/XEO | 1    | H050 | DG61-00031A   | BRACKET-AS COVER;<br>BT63BSST,GI,T0.6,W180,L  | SA  | 1    |
| 29     | BF1C4T082/XEO | 1    | M054 | DG32-00001A   | SENSOR-THERMISTOR;<br>PM3M-K342-S1,E-OVEN     | SA  | 1    |
| 31     | DG94-00331A   | 2    | P223 | DG63-00123A   | COVER-FAN COOLING;<br>BF641FST,ALCOAT,T0.5,W  | SA  | 1    |
| 32     | DG94-00088E   | 2    | P219 | DG94-00096A   | ASSY BRACKET UPPER-SUB;<br>BF641FST,GI,T0.5,  | SA  | 1    |
| 32-1   | DG94-00096A   | 3    | M013 | DG61-00275A   | BRACKET-AIR GUIDE;<br>BF641FST,ALCOAT,0.5,W1  | SNA | 1    |
| 32-2   | DG94-00096A   | 3    | M003 | DG61-00262A   | BRACKET-UPPER;<br>BF641FST,GI,T0.5,-,-,-,CLA  | SA  | 1    |
| 33     | DG94-00329B   | 2    | H054 | DG61-00055A   | CASE-LEFT;<br>BT63BSST,SGCD1,T0.5,W600,L533,  | SA  | 1    |
| 34     | DG90-00001E   | 2    | T030 | DG59-00001A   | RACK-WIRE; BT63BSST,MSWR,W461,<br>L352,SNC2   | SA  | 1    |
| 35     | BF1C4T082/XEO | 1    | M242 | DG63-00034A   | COVER-SCREW;<br>BT63BSST,ABS(HR0760SR),-,-,-  | SA  | 2    |
| 37     | BF1C4T082/XEO | 1    | M294 | DG61-00040A   | SUPPORT-HINGE LEFT;<br>BT63BSST,GI,T1.5,W350  | SA  | 1    |
| 38     | BF1C4T082/XEO | 1    | M243 | DG70-00002A   | STEEL WIRE;<br>BT63BSST,STEEL,L2000,T1.0      | SA  | 2    |
| 39     | DG96-00060B   | 3    | H024 | DE60-30016A   | NUT-FLANGE; -, -,MSWR10,-,-,-,-,-             | SA  | 1    |
| 40     | BF1C4T082/XEO | 1    | D116 | DG97-00019C   | ASSY GASKET DOOR;<br>BF1N4T123/XEO,SILICON R  | SNA | 1    |
| 41     | BF1C4T082/XEO | 1    | H052 | DG61-00053A   | CASE-UPPER B;<br>BT63BSST,GI,T0.5,W567.6,L22  | SA  | 1    |
| 42     | DG94-00361A   | 2    | H051 | DG61-00052A   | CASE-UPPER A;<br>BT63BSST,GI,T0.5,W570.8,L36  | SA  | 1    |

| No.  | Parent        | Lvl. | Loc. | Material Code | Description & Specification                  | SNA | Qty. |
|------|---------------|------|------|---------------|----------------------------------------------|-----|------|
| 43   | BF1C4T082/XEO | 1    | M293 | DG61-00039A   | SUPPORT-HINGE RIGHT;<br>BT63BSST,GI,T1.5,W35 | SA  | 1    |
| 44   | BF1C4T082/XEO | 1    | W002 | DG96-00108A   | ASSY WIRE HARNESS-A;<br>BF62CBST,230V/50Hz,U | SNA | 1    |
| 45   | BF1C4T082/XEO | 1    | W030 | DG39-00003B   | WIRE HARNESS-D(LAMP);<br>OX6211KUU,WIRE,YEL/ | SNA | 1    |
| 46   | BF1C4T082/XEO | 1    | D205 | DG64-00291A   | DOOR-GUTTER;<br>BT62FQBPST/XEF,GA,T0.6,W17,L | SA  | 1    |
| 47   | DG90-00001E   | 2    | T111 | DG63-00011A   | TRAY-BAKING B;<br>BT63BSST,SPP,T0.6,W660,L47 | SA  | 1    |
| 48   | BF1C4T082/XEO | 1    | C164 | DG92-01001R   | ASSY HOLDER-PCB;<br>BF1C4T082/XEO,GEO C-P, A | SNA | 1    |
| 48-1 | DG92-01001R   | 2    | F316 | DE92-02730G   | ASSY PCB MAIN;<br>OCS-CMAIN-11,BF1C4T082/XEO | SA  | 1    |
| 48-2 | DG92-01001R   | 2    | C195 | DG61-00060B   | HOLDER-PCB MAIN; 24" all<br>model,PA66+GF15  | SA  | 1    |
| 49   | DG94-00088E   | 2    | H111 | DE61-50490A   | BRACKET-TCO; -,SECC1,T0.6,34,58,-,-          | SA  | 1    |

## 1.1. Assy Door

### Exploded View



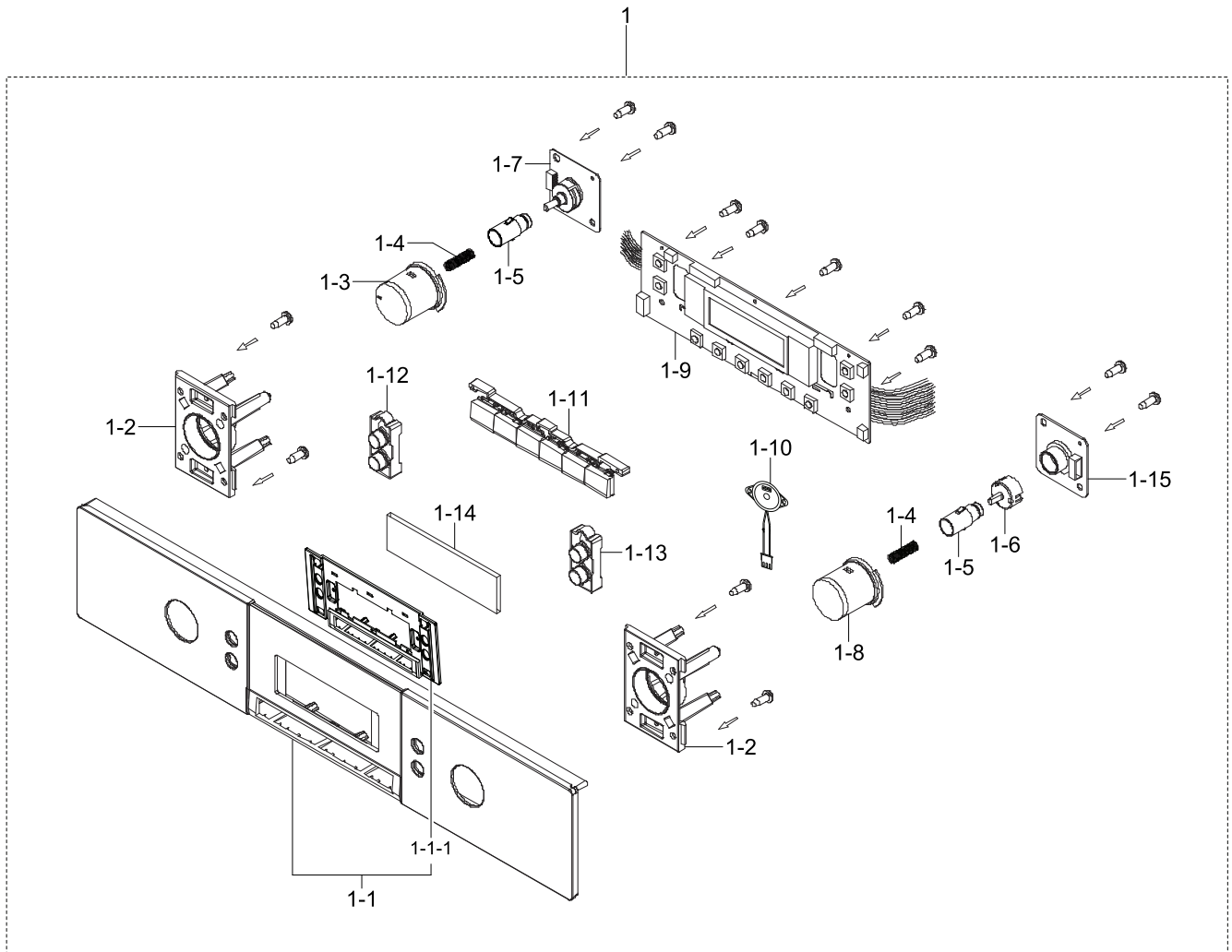
### Parts List

| No. | Parent        | Lvl. | Loc. | Material Code | Description & Specification                  | SNA | Qty. |
|-----|---------------|------|------|---------------|----------------------------------------------|-----|------|
| 1   | BF1C4T082/XEO | 1    | D049 | DG94-00069W   | ASSY DOOR;<br>BFN1351T/BWT,GLASS+STSS,-,GEO  | SA  | 1    |
| 1-1 | DG94-00069W   | 2    | D019 | DG64-00203A   | HANDLE DOOR;<br>GEO,AL,CURVED,ANODAZING, HAI | SA  | 1    |
| 1-2 | DG94-00069W   | 2    | D147 | DG63-00133A   | COVER HANDLE; GEO,ABS,BLK                    | SNA | 2    |

| No.  | Parent      | Lvl. | Loc. | Material Code | Description & Specification                  | SNA | Qty. |
|------|-------------|------|------|---------------|----------------------------------------------|-----|------|
| 1-3  | DG94-00069W | 2    | D015 | DG94-00070H   | ASSY DOOR SUB;<br>GEO,STS,STS+GLASS,EASYTRON | SA  | 1    |
| 1-4  | DG94-00069W | 2    | V002 | DG97-00023A   | ASSY HINGE; BT63BSST /<br>BWT,-,-,BRERA      | SA  | 2    |
| 1-5  | DG94-00069W | 2    | D105 | DG63-00090A   | COVER-HINGE-RIGHT;<br>BT62FQBPST,GA,T1.2,W11 | SA  | 1    |
| 1-6  | DG94-00069W | 2    | D106 | DG63-00089A   | COVER-HINGE-LEFT;<br>BT62FQBPST,GA,T1.2,W117 | SA  | 1    |
| 1-7  | DG94-00069W | 2    | D113 | DG67-00025B   | DUCT-DOOR COVER;<br>BF64CBB/XEU,GA,T1.0,BLK  | SA  | 1    |
| 1-8  | DG94-00069W | 2    | D107 | DG63-00091A   | COVER-DUCT-DOOR(L);<br>BT62FQBPST,PA #66,-,- | SA  | 1    |
| 1-9  | DG94-00069W | 2    | D108 | DG63-00092A   | COVER-DUCT-DOOR(R);<br>BT62FQBPST,PA #66,-,- | SA  | 1    |
| 1-10 | DG94-00069W | 2    | D109 | DG64-00136B   | GLASS-DOOR MIDDLE;<br>CLASSIC2,GLASS,T4.0,TE | SNA | 1    |
| 1-11 | DG94-00069W | 2    | D150 | DG61-00246B   | HOLDER-GLASS RUBBER;<br>BT621FSST,SILICON RU | SA  | 2    |
| 1-12 | DG94-00069W | 2    | D110 | DG64-00137D   | GLASS-DOOR INNER;<br>CLASSIC2,GLASS,T4.0,W49 | SA  | 1    |

## 1.2. Assy Control

### Exploded View



### Parts List

| No.   | Lvl. | Loc. | Material Code | Description & Specification               | SNA | Qty. |
|-------|------|------|---------------|-------------------------------------------|-----|------|
| 1     | 1    | C082 | DG94-00173F   | ASSY CONTROL BOX; GEO C-P,STS,GEO C-P, PO | SA  | 1    |
| 1-1   | 2    | C001 | DG94-00169F   | ASSY CONTROL PANEL; GEO C-P,STSS,POPUP, B | SA  | 1    |
| 1-1-1 | 3    | C178 | DG61-00303C   | HOLDER-PCB; GEO (TWIN),PC,BLK coating,LAR | SA  | 1    |
| 1-2   | 2    | C360 | DG61-00306A   | HOLDER-KNOB; GEO (TWIN),PC,BLK,TACT       | SA  | 2    |
| 1-3   | 2    | C185 | DG64-00207Q   | KNOB-DIAL SELECT; BF1C4T082/XEO,PC,NATURA | SA  | 1    |
| 1-4   | 2    | C188 | DG61-00069A   | SPRING ETC-POP UP; BT63BSST / BWT,SWP,10, | SNA | 2    |
| 1-5   | 2    | C187 | DG96-00001A   | ASSY-POP UP; BT63BSST,PBT,BI,ITW          | SNA | 2    |

| No.  | Lvl. | Loc. | Material Code | Description & Specification                    | SNA | Qty. |
|------|------|------|---------------|------------------------------------------------|-----|------|
| 1-6  | 2    | C352 | DG61-00250A   | HOLDER-ENCODER SWITCH; JM<br>PYROLYTIC,PA66,   | SA  | 1    |
| 1-7  | 2    | C319 | DE96-00810A   | ASSY-MODE; BF1C4T082/XEO,DAM-GEO CP<br>MODE-   | SA  | 1    |
| 1-8  | 2    | C190 | DG64-00207C   | KNOB-DIAL ENCODER;<br>GEO(TWIN),PC,NATURAL S   | SA  | 1    |
| 1-9  | 2    | C154 | DE96-00809A   | ASSY DISPLAY; BF1C4T082/XEO,DAM-GEO<br>CP DI   | SNA | 1    |
| 1-10 | 2    | C197 | DE96-00585A   | ASSY BUZZER; E-OVEN,KPR-2310,-,-,-,-           | SNA | 1    |
| 1-11 | 2    | C320 | DG94-00182C   | ASSY BUTTON-SELECT; GEO C-P,PC 141R<br>BLK,B   | SA  | 1    |
| 1-12 | 2    | C235 | DG64-00200A   | BUTTON-CLOCK L; GEO,PC,-,-,-,SILVER<br>SPRAY,L | SA  | 1    |
| 1-13 | 2    | C236 | DG64-00200H   | BUTTON-CLOCK R;<br>GEO(TWIN),PC,SIVLER(NATUR   | SA  | 1    |
| 1-14 | 2    | C009 | DG64-00246A   | WINDOW-DISPLAY;<br>BTD1664TL/XEI,ACRYL,T3.0,   | SNA | 1    |
| 1-15 | 2    | Y101 | DE92-02030A   | ASSY PCB SUB; JP,BT65FQBST,N,ENCODER<br>SWIT   | SA  | 1    |