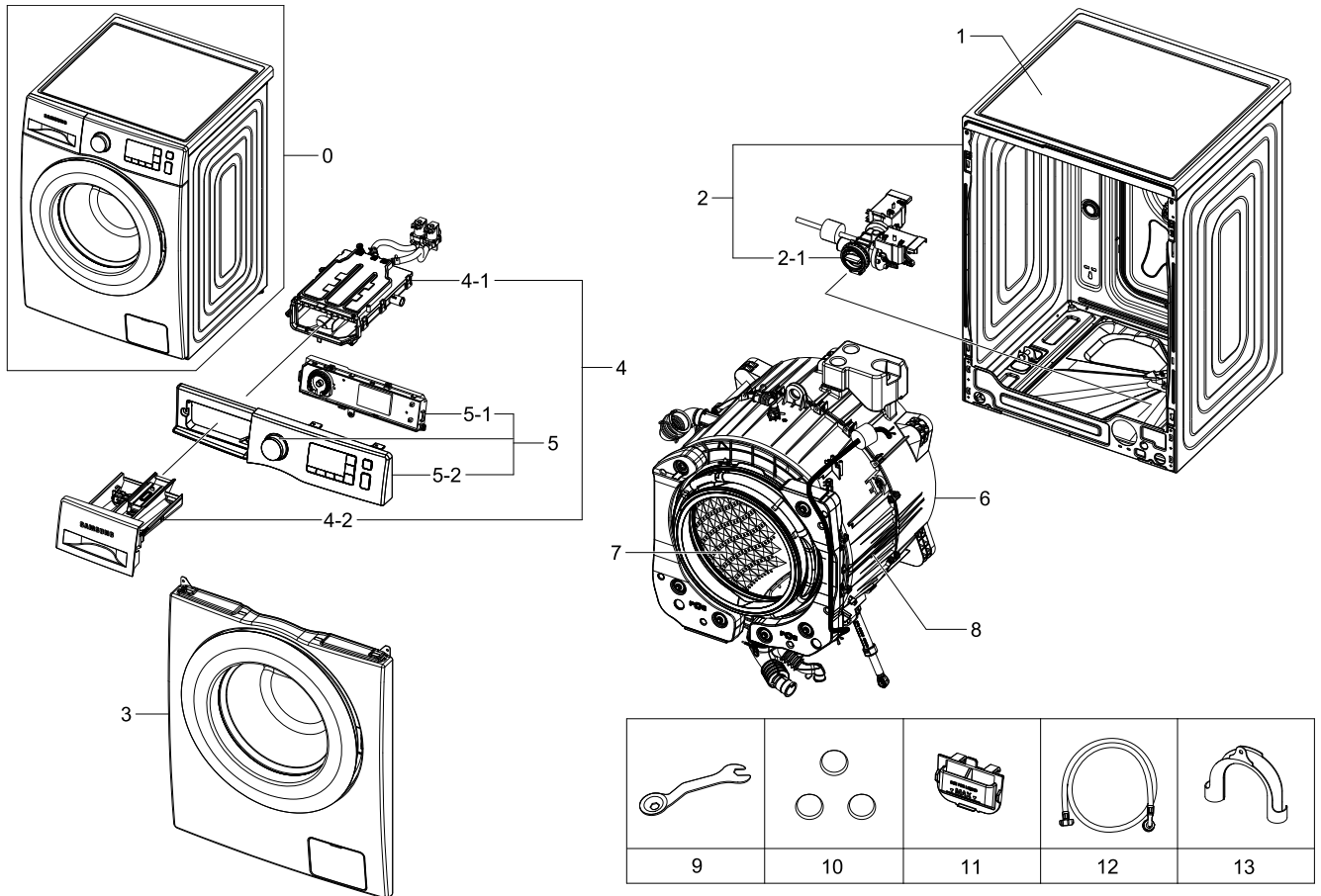


1. Main

Exploded View



Parts List

No.	Lvl.	Loc.	Material Code	Description & Specification	SNA	Qty.
1	1	W0183	DC90-12366A	ASSY COVER TOP; F500E,WF80F5E5U4W/EF	SNA	1
2	1	W0506	DC90-14921A	ASSY FRAME; F500 9kg,white,DIM	SNA	1
2-1	2	W0194	DC97-17336A	ASSY PUMP DRAIN; F500E,WF80F5E5U4W/EF,AL-	SA	1
3	1		DC90-12368A	ASSY FRONT; F500E,WF80F5E5U4W/EF	SNA	1
4	1	W0216	DC90-14865A	ASSY DRAWER; DIM,WHITE COLOR,9kg	SNA	1
4-1	2	W0163	DC97-17311A	ASSY HOUSING DRAWER; F500E,WF80F50FU4W,PP	SA	1
4-2	2	W0216	DC97-17310G	ASSY DRAWER; F500E,WF90F5E5U4W	SA	1
5	1	W0478	DC90-17372A	ASSY PANEL CONTROL; F500,WF90F5E5U4W/EC	SNA	1
5-1	2	W0469	DC92-01240C	ASSY PCB SUB; ASSY PCB SUB,F500,N,-,-,-,D	SA	1
5-2	2	W0478	DC97-18431J	ASSY PANEL CONTROL; WF90F5E5U4W/EC,SPANIS	SNA	1
6	1	W0501	DC90-12835A	ASSY TUB BACK; F500,DIM,Sil,NewBolt	SNA	1

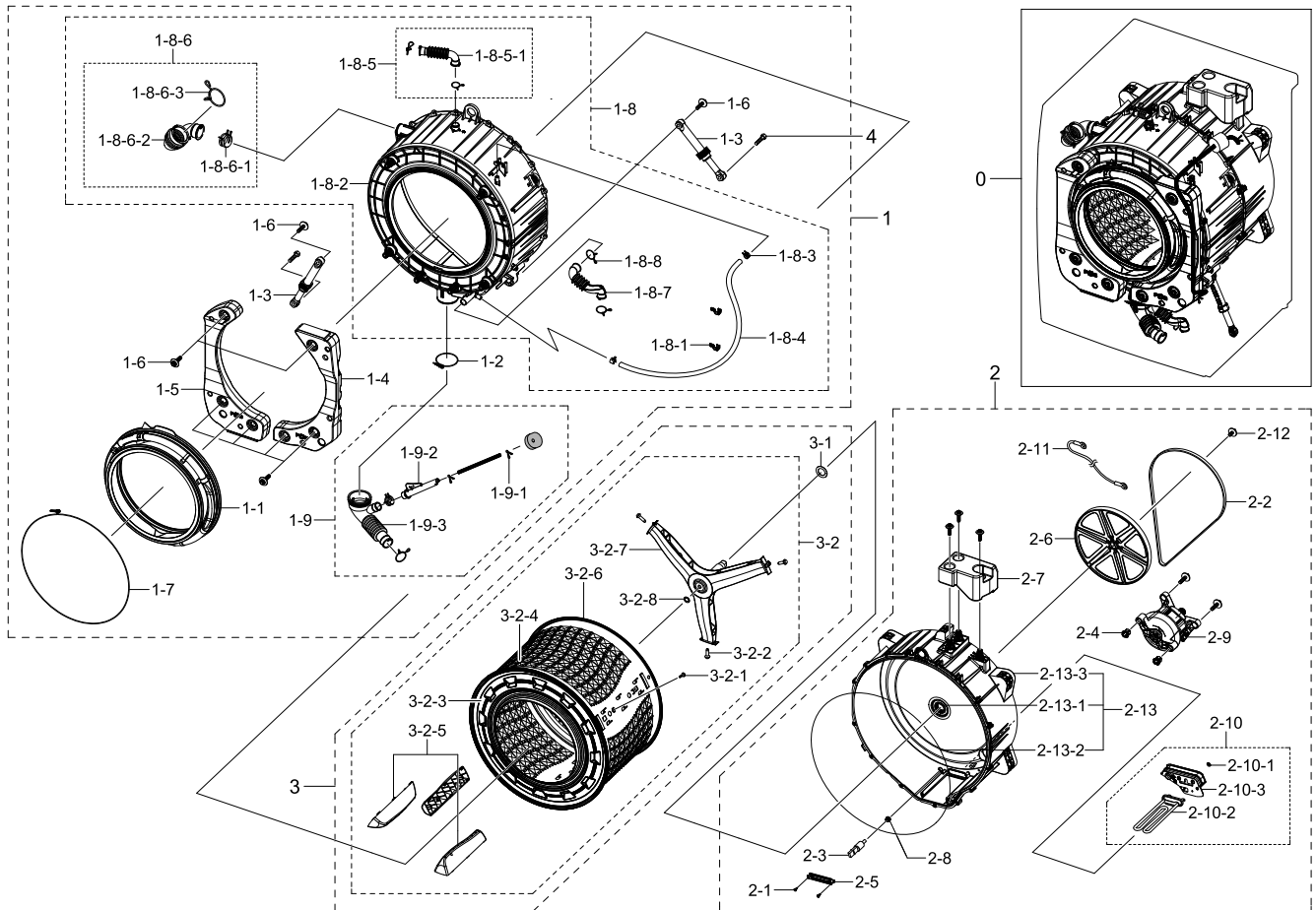
Exploded Views and Parts List

No.	Lvl.	Loc.	Material Code	Description & Specification	SNA	Qty.
7	1	W0165	DC90-12363A	ASSY DRUM; F500E,WF80F5E5U4W/EF	SNA	1
8	1	G0048	DC90-12369A	ASSY TUB FRONT; F500E,WF80F5E5U4W/EF	SNA	1
9	2	W0611	DC60-40146A	BOLT SPANER; CR,T2.5,-	SA	1
10	2	W0614	DC67-00307A	CAP-FIXER; WF438AAC/XAA,PP,T1.5,RECYCLE,B	SC	3
11	2		DC61-03510A	GUIDE LIQUID; WF-F500E,PP,-,-,FC2305,ECO	SA	1
12	2	W0757	DC97-17845A	ASSY HOSE WATER; COLD,ALL MODEL	SA	1
13	2	W0626	DC67-00357A	HOSE-HANGER; SEM,PP,ID24.13,-,T2.0,-,GRY,	SNA	1

No.	Lvl.	Loc.	Material Code	Description & Specification	SNA	Qty.
7-2	3	W0244	DC61-03459A	FRAME; WF-F500E,GI-SGCC,-,DA WHITE,T0.7,W	SNA	1
8	2	W0194	DC97-17336A	ASSY PUMP DRAIN; F500E,WF80F5E5U4W/EF,AL-	SA	1
8-1	3	M0022	DC31-00030H	PUMP-DRAIN; 220V-240V,50Hz,30W, 30mm	SA	2
8-2	3	W0479	DC61-02271B	CASE PUMP; WF0804Y8E/XEF,PP,T2.5,W153.6,L	SA	1
8-3	3		DC63-00905A	CUSHION PUMP; WF8802DPF/XET,NBR,-,W37.6,L	SA	1
8-4	3	W0213	DC63-01549A	COVER PUMP; F500,PP,VO GRADE,WHT,FH44N,-	SA	2
8-5	3	W0743	DC63-10003C	SPONGE-HOSE AIR; SWF-P12,PUR FOAM,GRY	SA	1
8-6	3	U2015	DC67-00244C	HOSE DRAIN; WF0804Y8E,EPDM,ID6,OD11,T2.5,	SA	1
8-7	3		DC69-01128A	PACKING-PUMP; WF8804DP,IIR,BUTYL,T2.5,HEB	SA	1
8-8	3	G0050	DC97-15695A	ASSY FILTER; GRIFFIN-PJT,WF9804RWE,PP+EPD	SA	1
8-8-1	4	W0633	DC63-00998A	FILTER PUMP; SCOUT-PJT,PP,-,NEAT WHITE,BU	SA	1
8-8-2	4		DC64-01317A	HANDLE FILTER; PP,-,FC2210,-,GRAY	SA	1
8-8-3	4		DC73-00022A	SEAL PACKING; SEW-HVR149ATA,EPDM,BLK,-	SNA	1
9	2	H2050	DC96-01703G	SENSOR PRESSURE; Air,5,-,400mmH20,-	SA	1
10	2	W0613	DC61-10673A	CAP DRAIN; PP,-,CNTK-P-101,INNER GRAY	SA	1
11	2	W0081	DC96-00146A	ASSY POWER CORD; VDE,EU3F,E.U,250V/16A,H0	SA	1
12	2	W0606	DC97-00920U	ASSY LEG; F500E,WF80F5E5U4W/EF,H33.5,P1.5	SA	2
13	2	W0606	DC97-14293B	ASSY LEG; GE-PJT,WCVH4800KWW,H52.1	SA	2
14	2	W0604	DC97-16240F	ASSY HOSE DRAIN(O); F500E,WF80F5E5U4W	SA	1
14-1	3		DC67-00516D	HOSE DRAIN-O; F500,EPDM,ID17,T1,-	SA	1
15	2	G0417	DC97-17335B	ASSY PLATE BOTTOM; F500E,WF80F5E5U4W/EF,G	SA	1
16	2	W0080	DC93-00354A	ASSY M.GUIDE WIRE HARNESS; DRUM-M,110~240	SA	1
17	2		DC63-01345A	COVER-PCB(M); ARNO,HIPS,NATURAL,-	SA	1
18	2	W0470	DC92-01223C	ASSY PCB MAIN; P171,F550E,MAIN PBA,230V 5	SA	1
19	2		DC93-00346A	ASSY TRANS REACTORV; F500E,220V/50Hz,220~	SA	1
19-1	3		DC26-00009P	COIL HARMONIC; 8.5mH,15%,EI 48mm S-30NA	SA	1
19-2	3		DC61-03540A	BRACKET REACTOR; F500E,PP,T2.0,NTR,N/A	SA	1

3. Assy Tub&Drum

Exploded View



Parts List

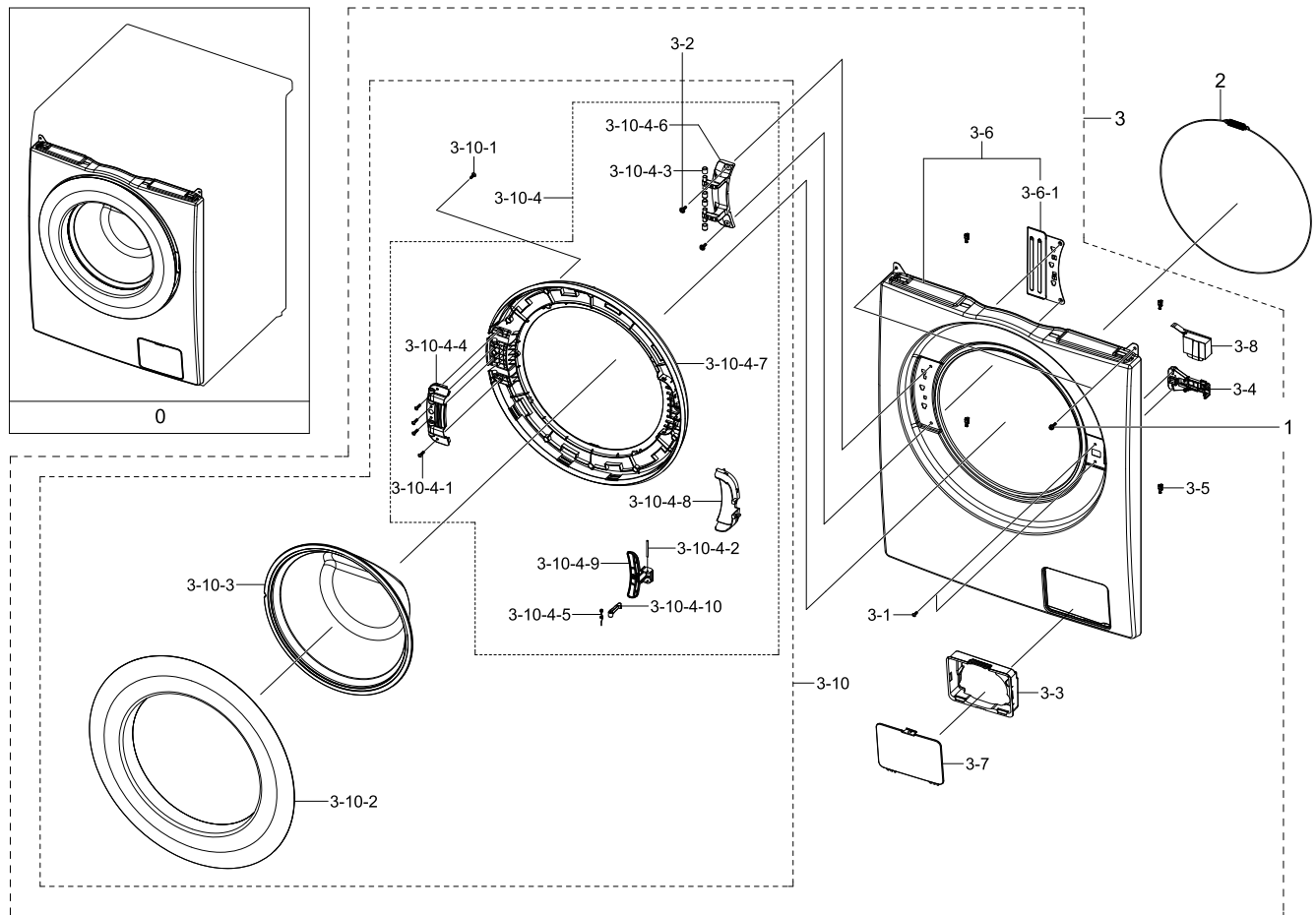
No.	Lvl.	Loc.	Material Code	Description & Specification	SNA	Qty.
1	1	G0048	DC90-12369A	ASSY TUB FRONT; F500E,WF80F5E5U4W/EF	SNA	1
1-1	2	W0234	DC64-02888A	DOOR DIAPHRAGM; WF80F5E5U4W,TPE,T2.4,H80.	SA	1
1-2	2	W0744	DC65-00021A	CLAMPER HOSE-JOINT; HEBA PJT,HSWR-SWRH,ID	SA	1
1-3	2	W0618	DC66-00531C	DAMPER SHOCK; HEBA,STEEL+PP+RUBBER,80N,W2	SA	2
1-4	2	W0232	DC67-00681A	WEIGHT BALANCER-RIGHT; F500,CONCRETE,NATU	SA	1
1-5	2	W0233	DC67-00682A	WEIGHT BALANCER-LEFT; F500,CONCRETE,NATUR	SA	1
1-6	2	W0601	DC97-14263A	ASSY BOLT; HEBA-PJT,MOTOR/BOLT(M8)+WASHER	SA	5
1-7	2	M0038	DC97-14618A	ASSY CLAMP DIAPHRAGM; WF8804DP,OD2.0/L124	SA	1

No.	Lvl.	Loc.	Material Code	Description & Specification	SNA	Qty.
1-8	2	W0636	DC97-17327A	ASSY SEMI TUB FRONT; F500E,WF80F5E5U4W/EF	SNA	1
1-8-1	3	G0415	DC61-02646A	GUIDE HOSE; WF0804Y8E,PP,T2.0,W9.8,L36.6,	SNA	2
1-8-2	3	W0632	DC61-03453A	TUB FRONT; F500,FRPP,OD 546.1,NTR,BUBBLE	SA	1
1-8-3	3	W0615	DC65-00008A	CLAMPER HOSE; SEW-DR605,SK5,-,ID14.2/T0.9	SA	4
1-8-4	3	G0052	DC67-00471E	HOSE CIRCULATION; F500E,EPDM,ID9.0,BLK	SA	1
1-8-5	3	G0422	DC97-14873C	ASSY HOSE AIR; F500,WF80F5E5U4W	SA	1
1-8-5-1	4	W0437	DC67-00354A	HOSE AIR; HEBA PJT,EPDM,BLACK,18.3g	SNA	1
1-8-6	3	G0043	DC97-14874C	ASSY HOSE DRAWER; HEBA BIGBANG,WF0800NCE,	SA	1
1-8-6-1	4	W0615	DC61-00219G	CLAMPER HOSE; HEBA BIGBANG,SK5,ID37/OD39/	SNA	1
1-8-6-2	4	W0624	DC67-00422A	HOSE DRAWER TUB; HEBA-PJT,EPDM,BLK	SC	1
1-8-6-3	4	W0610	DC72-00001G	CLIP RING; HEBA-PJT,HSWR-SWRH,T3.0,ID49.5	SA	1
1-8-7	3	G0053	DC67-00671A	HOSE AIR TUB; F500,EPDM,19.3,29,T2.5,50,B	SA	1
1-8-8	3	W0615	DC61-00158A	CLAMPER HOSE; SW65ASP,SK5,ID23,T0.8,-	SA	2
1-9	2	W0605	DC97-17330A	ASSY HOSE PRESSURE; F500E,WF80F5E5U4W/EF	SA	1
1-9-1	3	M0005	DC61-70029C	CLIP RING; SEW-HW125,HSWR,WHITE	SA	2
1-9-2	3		DC67-00553A	HOSE JOINT AIR; VOLGA,PP,ID18.1,NATURAL	SNA	1
1-9-3	3	W0625	DC67-00551A	HOSE FILTER TUB; VOLGA,EPDM,ID64.5,OD70,T	SNA	1
2	1	W0501	DC90-12835A	ASSY TUB BACK; F500,DIM,Sil,NewBolt	SNA	1
2-1	2	W0105	6002-000473	SCREW-TAPPING; TH,+,NO,1,M4,L14,PASS,STS3	SA	2
2-2	2	W0209	6602-001497	BELT-TIMING GEAR; RUBBER(GATES),T3.2,1270	SA	1
2-3	2	M0487	DC32-00010C	THERMISTOR; WASHER,-10~100,5,5,3.243k	SA	1
2-4	2		DC61-02549A	BUSH MOTOR; HEBA BIGBANG,PA66+GF15%,NATUR	SA	1
2-5	2	W0230	DC61-02874A	BRACKET HEATER; WD0704CQR,STAINLESS-ST543	SA	1
2-6	2	W0434	DC66-00767A	PULLEY MOTOR; F500,PA66,-,AF216V60(PA66+G	SA	1
2-7	2	W0231	DC67-00670A	WEIGHT BALANCER-UP; F500,CONCRETE,-,4.0KG	SA	1
2-8	2	M0028	DC69-00824A	PACKING-THERMISTOR; GW-PJT,EPDM,-,W17,H	SA	1
2-9	2		DC93-00316A	ASSY MOTOR-BLDC; ARNO,WDM500FGB,F,DC310V,	SA	1
2-10	2	G0420	DC93-00355B	ASSY HEATER; 220~240V,SILICON	SNA	1

No.	Lvl.	Loc.	Material Code	Description & Specification	SNA	Qty.
2-10-1	3	W0110	6031-001531	WASHER-PLAIN; SCP1,ID7,OD14,T1.2,ZPC2,ACE	SA	1
2-10-2	3	W0237	DC47-00033A	HEATER-WASH; AC230V,Double Fuse (167	SC	1
2-10-3	3	W0235	DC63-01553A	COVER HEATER; F500 PJT,ABS+PC,W77,L168.1,	SA	1
2-11	2	W0503	DC96-01327B	ASSY WIRE HARNESS; P-FrontWM-55,HEBA,-,-,	SA	1
2-12	2	W0601	DC97-06080C	ASSY BOLT; MERCURY-PJT,BOLT+WASHER(OD38),	SA	1
2-13	2	W0501	DC97-17334A	ASSY TUB BACK; F500E,WF80F5E5U4W/EF,8.0kg	SA	1
2-13-1	3	W0148	DC62-00008A	SEAL OIL; NBR,BLACK,-,NBU	SA	1
2-13-2	3	W0740	DC69-01769A	PACKING-TUB; ARNO,EPDM,EPDM,T5.5,L1720,BL	SNA	1
2-13-3	3	G0029	DC97-17329A	ASSY SEMI TUB BACK; F500E,WF80F5E5U4W/EF,	SNA	1
3	1	W0165	DC90-12363A	ASSY DRUM; F500E,WF80F5E5U4W/EF	SNA	1
3-1	2		DC60-00069A	SPACER; WR-HA139WA,STS304,ID30.2,SILVER,T	SA	1
3-2	2	W0165	DC97-17231A	ASSY DRUM; F500 PJT,8KG,1400RPM	SA	1
3-2-1	3	W0105	6002-001435	SCREW-TAPPING; TH,+,2,M4,L12,PASS,STS430	SNA	2
3-2-2	3	G0049	DC60-40137A	BOLT HEX; MARS-PJT,STS430,M8,P1.25,L30,HE	SA	3
3-2-3	3	W0748	DC66-00756A	DRUM FRONT; F500 PJT,STS430,ID311,OD525,T	SNA	1
3-2-4	3		DC66-00757A	DRUM WRAPPER; F500 PJT,STAINLESS-STS430,I	SNA	1
3-2-5	3	W0619	DC66-00759A	DRUM LIFTER; F500 PJT,PP,W52,H45.8,L246,-	SA	3
3-2-6	3	W0747	DC66-00761A	DRUM BACK; F500 PJT,STS430,OD502.6,T0.4,-	SNA	1
3-2-7	3	W0164	DC97-17234A	ASSY FLANGE SHAFT; F500 PJT,8KG,1400RPM	SA	1
3-2-8	3		6044-002157	RING-OG; ID28,OD32.2,T2.1,BLK,NBR	SA	1
4	2	G0049	6011-001644	BOLT-HEX; M10,L35,ZPC2,SM10C,DAMPER	SA	2

4. Assy Front

Exploded View



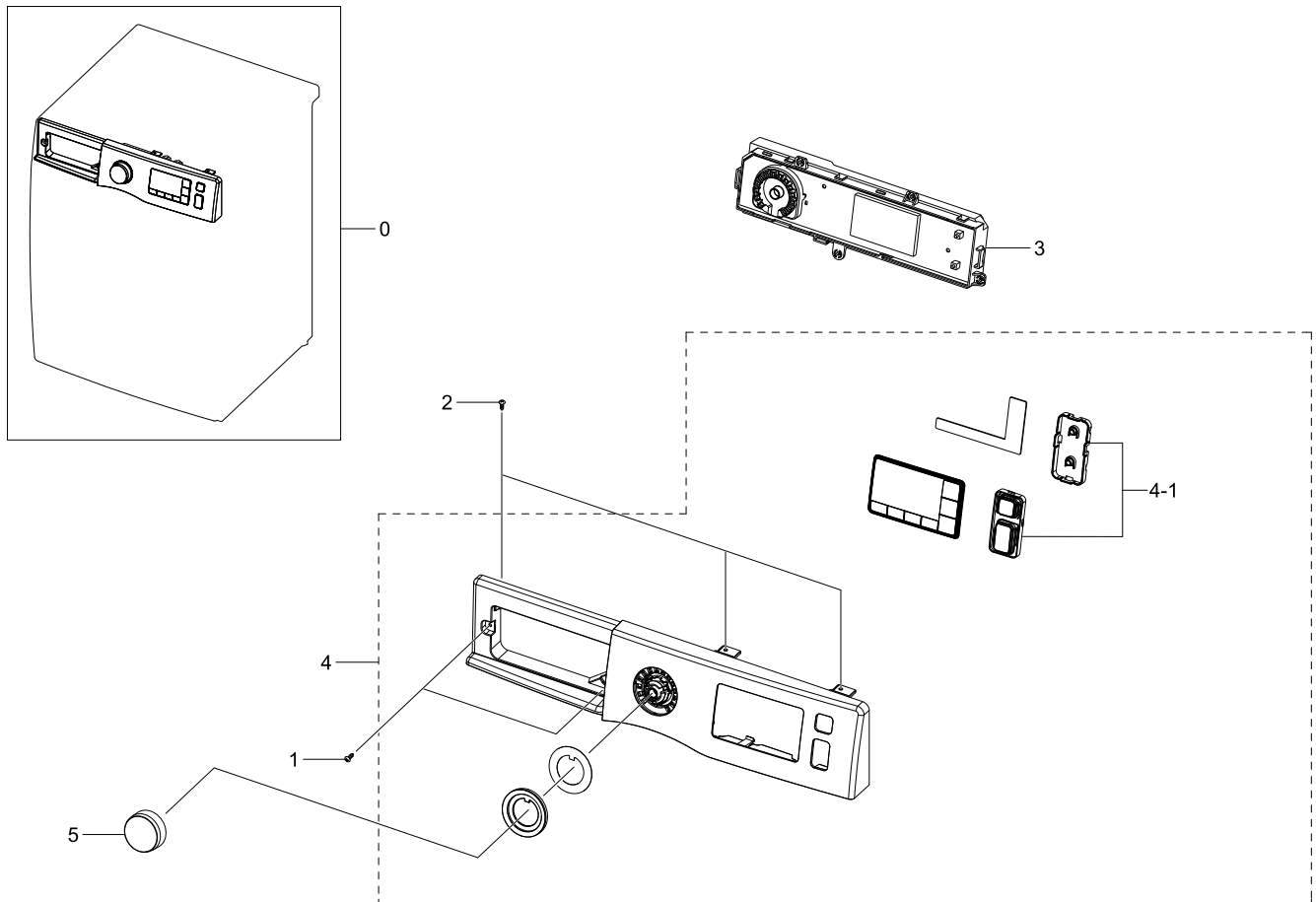
Parts List

No.	Lvl.	Loc.	Material Code	Description & Specification	SNA	Qty.
0	1		DC90-12368A	ASSY FRONT; F500E,WF80F5E5U4W/EF	SNA	1
1	2	W0105	6002-001438	SCREW-TAPPING; HWH,+,NO,1,M5,L12,ZPC(WHT)	SA	2
2	2	W0608	DC91-12078D	ASSY WIRE DIAPHRAGM; HEBA-PJT,-,-,-,-,-	SA	1
3	2	W0253	DC97-17328A	ASSY FRAME FRONT; F500E,WF80F5E5U4W/EF	SNA	1
3-1	3	W0105	6002-001435	SCREW-TAPPING; TH,+,2,M4,L12,PASS,STS430	SNA	2
3-2	3	G0425	6009-001522	SCREW-HEX; HWH,+,M5,L16,PASS,STS430,FP,SE	SA	2
3-3	3	W0228	DC61-01917A	GUIDE FILTER; WF8804DP,HIPS,T2.5,HB,HG-17	SA	1
3-4	3	W0225	DC64-01538A	SWITCH DOOR LOCK; AC250V,16,BIMETAL	SA	1
3-5	3		DC61-02577B	GUIDE FRAME FRONT; WF1802XEC,POM,L19.4,NT	SNA	4
3-6	3	W0727	DC97-17482A	ASSY FRAME FRONT(S); F500E,DA WHITE	SA	1

No.	Lvl.	Loc.	Material Code	Description & Specification	SNA	Qty.
3-6-1	4	W0226	DC61-02584A	BRACKET HINGE; GI-SGCC,T1.4,-	SA	1
3-7	3	W0516	DC63-00920A	COVER-FILTER; WF8500NHW,ABS,T2.5,-,DA WHI	SA	1
3-8	3	W0435	DC63-00967A	COVER DOOR SWITCH; AEGIS-PJT/ WF8500NHW,P	SA	1
3-10	3	W0459	DC97-17333A	ASSY DOOR; F500E,WF80F5E5U4W/EF,TPR+NEAT	SA	1
3-10-1	4	W0105	6002-000444	SCREW-TAPPING; TH,+,2,M4,L14,PASS,STS430	SNA	1
3-10-2	4	W0440	DC63-01538A	COVER DOOR; WF-F500E,ABS,-,-,NEAT WHITE,T	SNA	1
3-10-3	4	W0448	DC64-01521A	DOOR GLASS; WF8804DP,GLASS,T5.0,H120.5,NA	SA	1
3-10-4	4	W0454	DC97-17331A	ASSY HOLDER GLASS; F500E,WF80F5E5U4W/EF	SNA	1
3-10-4-1	5	W0105	6002-000445	SCREW-TAPPING; TH,+,NO,2,M4,L18,PASS,STS4	SNA	4
3-10-4-2	5	G0426	6043-001093	PIN-PARALLEL(KEY); A,OD3,L40,PASS,STS204	SNA	1
3-10-4-3	5	W0220	DC61-00891A	GUIDE HINGE; HAUZEN(DOM),POM,-,-,-,WHT,HI	SA	4
3-10-4-4	5	W0754	DC61-01915B	BRACKET HOLDER; WF8804DP,GI-SGCC,T1.2,N/A	SA	1
3-10-4-5	5	W0142	DC61-02027A	SPRING ETC LEVER; STAINLESS-STS304,CD1.2,	SA	1
3-10-4-6	5	W0219	DC61-03189A	HINGE DOOR; WF8804DP,PA66,T5.0,Dark Holde	SA	1
3-10-4-7	5	G0427	DC61-03476A	HOLDER GLASS; WF-F500E,PP,T2.5,NEAT WHITE	SNA	1
3-10-4-8	5	G0428	DC63-01541A	COVER HANDLE; WF-F500E,ABS,-,-,DA WHITE,H	SNA	1
3-10-4-9	5	W0722	DC64-02852A	HANDLE DOOR; WF-F500E,ABS,T2.0,HG-0760GP,	SNA	1
3-10-4-10	5	W0474	DC66-00321A	LEVER-DOOR; WF80F5E5U4W/EF,ZNDC,Ni	SNA	1

5. Assy Panel Control

Exploded View

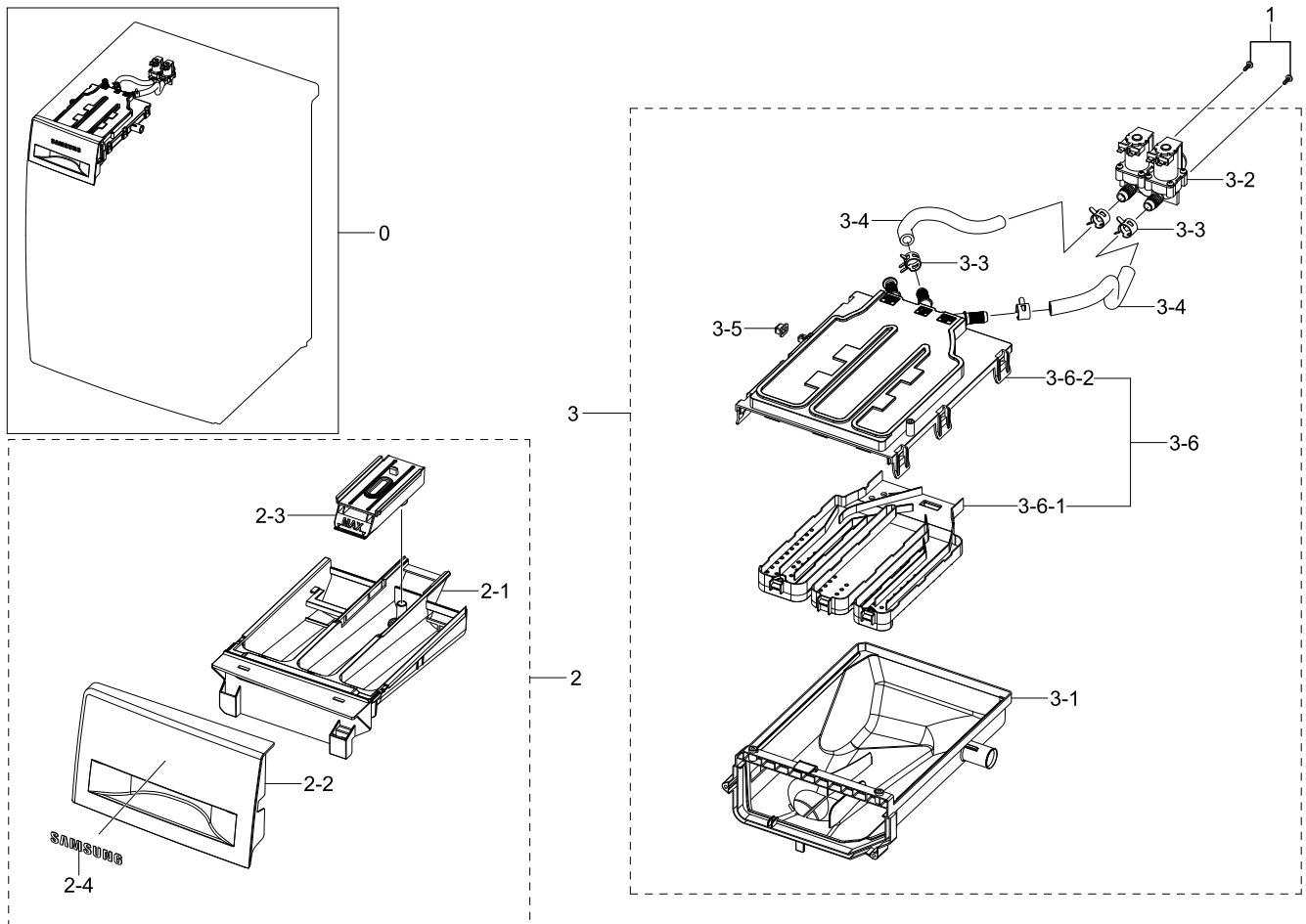


Parts List

No.	Lvl.	Loc.	Material Code	Description & Specification	SNA	Qty.
0	1	W0478	DC90-17372A	ASSY PANEL CONTROL; F500,WF90F5E5U4W/EC	SNA	1
1	2	W0105	6002-000445	SCREW-TAPPING; TH,+,NO,2,M4,L18,PASS,STS4	SNA	2
2	2	W0105	6002-000520	SCREW-TAPPING; TH,+,-,2,M4,L12,ZPC(WHT),S	SNA	3
3	2	W0469	DC92-01240C	ASSY PCB SUB; ASSY PCB SUB,F500,N,-,-,D	SA	1
4	2	W0478	DC97-18431J	ASSY PANEL CONTROL; WF90F5E5U4W/EC,SPANIS	SNA	1
4-1	3	G0431	DC97-17392A	ASSY BUTTON; WF80F50FU4W/EF	SNA	1
5	2	W0475	DC97-17318B	ASSY KNOB ENCODER; WF80F50FU4W/EF	SA	1

6. Assy Drawer

Exploded View



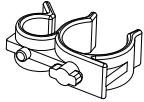
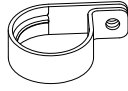
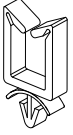
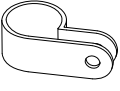
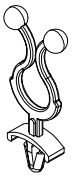
Parts List

No.	Lvl.	Loc.	Material Code	Description & Specification	SNA	Qty.
0	1	W0216	DC90-14865A	ASSY DRAWER; DIM,WHITE COLOR,9kg	SNA	1
1	2	F0055	6003-000226	SCREW-TAPTYPE; TH,+,-,S,M4,L8,ZPC(WHT),SW	SC	2
2	2	W0216	DC97-17310G	ASSY DRAWER; F500E,WF90F5E5U4W	SA	1
2-1	3	W0156	DC61-03480A	BODY DRAWER; WF-F500E,PP,NEAT WHITE,WT004	SA	1
2-2	3		DC64-02858G	PANEL DRAWER; WF90F5E5U4W,ABS,-,HG-0760GP	SA	1
2-3	3	W0215	DC67-00669A	CAP RINSE; WF-F500E,PP,-,MT43,Honesty B	SA	1
2-4	3	M0196	DA64-03804A	MASCOT; ALL,NICKEL,T0.05,L65	SA	1
3	2	W0163	DC97-17311A	ASSY HOUSING DRAWER; F500E,WF80F50FU4W,PP	SA	1
3-1	3	W0372	DC61-03473A	HOUSING DRAWER-LOW; WF-F500E,PP,-,WHITE,-	SA	1

No.	Lvl.	Loc.	Material Code	Description & Specification	SNA	Qty.
3-2	3	W0078	DC62-00024M	VALVE WATER; AC220-240V,Bracket,1in 2out,	SC	1
3-3	3	W0615	DC65-00008A	CLAMPER HOSE; SEW-DR605,SK5,-,ID14.2/T0.9	SA	4
3-4	3	W0151	DC67-00051T	HOSE DRAWER; F500E,EPDM,ID9.0,OD14.5,L230	SA	2
3-5	3		DC67-00327A	CAP DRAWER HOOK; HEBA-PJT,EPDM,T1.1,W13.9	SA	1
3-6	3	W0497	DC97-17347A	ASSY S.HOUSING DRAWER; F500E,WF80F5E5U4W	SA	1
3-6-1	4	W0371	DC61-03474A	HOUSING DRAWER-MIDDLE; WF-F500E,PP,-,NATU	SNA	1
3-6-2	4	W0370	DC61-03475A	HOUSING DRAWER-UP; WF-F500E,PP,-,NATURAL,	SNA	1

7. Small Parts

Exploded View

				
1	2	3	4	5
				
6	7	8	9	

Parts List

No.	Lvl.	Loc.	Material Code	Description & Specification	SNA	Qty.
1	2	W0616	DC61-00133A	CLAMPER HOSE-FIX; P1291,PP,-,HOSE+PLUG,BJ	SA	1
2	2	W0616	DC61-00118A	CLAMP-CABLE; P1291,PA66,NATURAL,NC0001	SA	1
3	2	W0623	DC61-40081A	HOLDER WIRE; DAWH-2NC,PA66,-,NATURAL,-	SA	4
4	2	W0623	DC61-40083A	HOLDER WIRE; DAWH-3ND,PA66,NTR(PI24.4)/NY	SA	1
5	2	M0001	DC61-00553B	HOLDER WIRE; PA66,-,NATURAL,-,101F,NC0001	SA	3
6	2	W0623	DC61-00995C	HOLDER WIRE; HEBA-PJT,PA,-,NATURAL,-,2110	SA	1
7	2		DC65-20010A	CABLE CLAMP; DA-9N-1,NYLON66,NTR	SNA	1
8	2		6502-000127	CABLE CLAMP; DAWH-18NB,PA66,NTR	SA	1
9	2	G0040	DC66-10003B	WIRE VINYL; SEW-100JL,PVC,T2.0*L150	SA	2